ITT

Wastewater

Goulds Pumps

WS_D3 Series Model 3888D3

Submersible Sewage Pump

FEATURES

- **Impeller:** Cast iron, ASTM A48, Class 30, two vane semi-open, non-clog design with pump out vanes for mechanical seal protection. Balanced for smooth operation. Silicon bronze impeller is an option.
- **Casing:** Heavy duty gray cast iron, ASTM A48, Class 30. Volute type casing with 3", 125#, ANSI flanged, horizontal discharge. Compatible with A10-30 cast iron or A10-30B cast iron and brass (non-sparking) guide rail assembly.
- **Dual Mechanical Seals:** Silicon carbide vs. silicon carbide outer seal and ceramic vs. carbon inner seal, stainless steel metal parts, BUNA-N elastomers. Upper and lower shaft seals are positioned independently and are separated by an oil-filled chamber.
- **Shaft:** 300 series stainless steel keyed design.
- **Fasteners:** 300 series stainless steel.
- Capable of running dry temporarily without damage to seals or motor.

GOULDS PUMPS

Goulds Pumps is a brand of ITT Water Technology, Inc.
- a subsidiary of ITT Industries, Inc.

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APPLICATIONS

Used in a variety of residential, commercial and industrial applications such as:

- Sewage systems, Flood and Pollution Control, Dewatering/Effluent, Farms, Hospitals, Trailer Courts, Motels

SPECIFICATIONS

Pump:

- Maximum solid size: 2.5"
- Discharge size: 3", 125 # ANSI flange
- Maximum capacity: 470 GPM
- Maximum total head: 65 feet
- 300 Series stainess steel fasteners
- 20' Power cord
- Standard silicon carbide/silicon carbide outer seal

Motor:

- Maximum ambient temperature: 104º F (40º C) continuous duty, 140º F (60º C) intermittent duty
- Rated for continuous duty when fully submerged
- Insulation: Class F
- 60 Hertz
- Single row ball bearings
- 300 Series stainless steel keyed shaft

Single Phase:

- 1.5 - 5 HP; 208 and 230 volts
- Built-in thermal overloads with automatic reset
- Built-in capacitors

Three Phase:

- 1.5 - 5 HP; 200, 230, 460 and 575 volts
- Class 10 overload protection must be provided in control panel

MOTORS

- Fully submerged in oil-filled chamber. High grade turbine oil surrounds motor for more efficient heat dissipation, permanent lubrication of bearings and mechanical seal for complete protection against outside environment.
- **Class F insulation.**
- **Designed for Continuous Operation:** Pump ratings are within the motor manufacturer's recommended working limits and can be operated continuously without damage when fully submerged.
- **Bearings:** Upper and lower heavy duty ball bearing construction for precision positioning of parts and to carry thrust loads.
- **Power Cable:** Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. 20 foot standard with optional lengths available.
- **O-ring:** Assures positive sealing against contaminants and oil leakage.

AGENCY LISTINGS

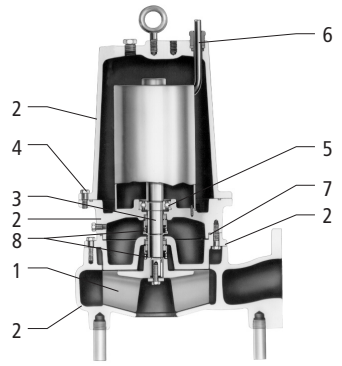
Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549

Goulds Pumps is ISO 9001 Registered.

MODEL AND MOTOR INFORMATION

Order No.	HP	Phase	Volts	RPM	Impeller Dia. (in.)	Maximum Amps	L.R. Amps	KVA Code	Power Cable	F.L. Motor Efficiency %	Resistance		Wt. (lbs.)
											Start	Line-Line	
WS1518D3M	1.5	1	208	1750	5.25	15.0	50.8	B	14/3	80	1.1	0.9	192
WS1512D3M			230			12.5	29.5	E		70	1.4	1.8	
WS1538D3M		3	200			11.5	40.9	H	14/4	81	NA	1.7	190
WS1532D3M			230			10.0	40.0	F		83		2.3	
WS1534D3M			460			5.0	20.0	F		83		9.3	
WS1537D3M			575			4.0	14.4	H		74		14.8	
WS1518D3	1.5	1	208	1750	6.50	15.0	50.8	B	14/3	80	1.1	0.9	192
WS1512D3			230			12.5	29.5	E		70	1.4	1.8	
WS1538D3		3	200			11.5	40.9	H	14/4	81	NA	1.7	190
WS1532D3			230			10.0	40.0	F		83		2.3	
WS1534D3			460			5.0	20.0	F		83		9.3	
WS1537D3			575			4.0	14.4	H		74		14.8	
WS2018D3	2	1	208	1750	7.00	19.0	50.8	B	14/3	80	1.1	0.9	196
WS2012D3			230			16.0	36.9	D		75	1.4	1.5	
WS2038D3		3	200			11.5	40.9	H	14/4	81	NA	1.7	194
WS2032D3			230			10.0	40.0	F		83		2.3	
WS2034D3			460			5.0	20.0	F		83		9.3	
WS2037D3			575			4.0	14.4	H		74		14.8	
WS3018D3	3	1	208	1750	7.25	25.5	50.8	B	10/3	80	1.1	0.9	205
WS3012D3			230			21.5	46.4	C		79	1.0	1.0	
WS3038D3		3	200			15.2	53.8	G	10/4	85	NA	1.3	200
WS3032D3			230			12.0	49.5	H	14/4	83		1.9	
WS3034D3			460			6.0	24.8	H		83		7.5	
WS3037D3			575			4.8	17.3	G		78		11.6	
WS5012D3	5	1	230	1750	8.00	26.5	57.7	A	10/3	80	1.0	0.8	210
WS5038D3		3	200			18.8	73.9	F	10/4	84	NA	0.9	205
WS5032D3			230			16.4	63.6	E		85		1.2	
WS5034D3			460			8.2	31.8	E	14/4	85		4.8	
WS5037D3			575			6.8	22.8	E		80		7.4	

MATERIALS OF CONSTRUCTION



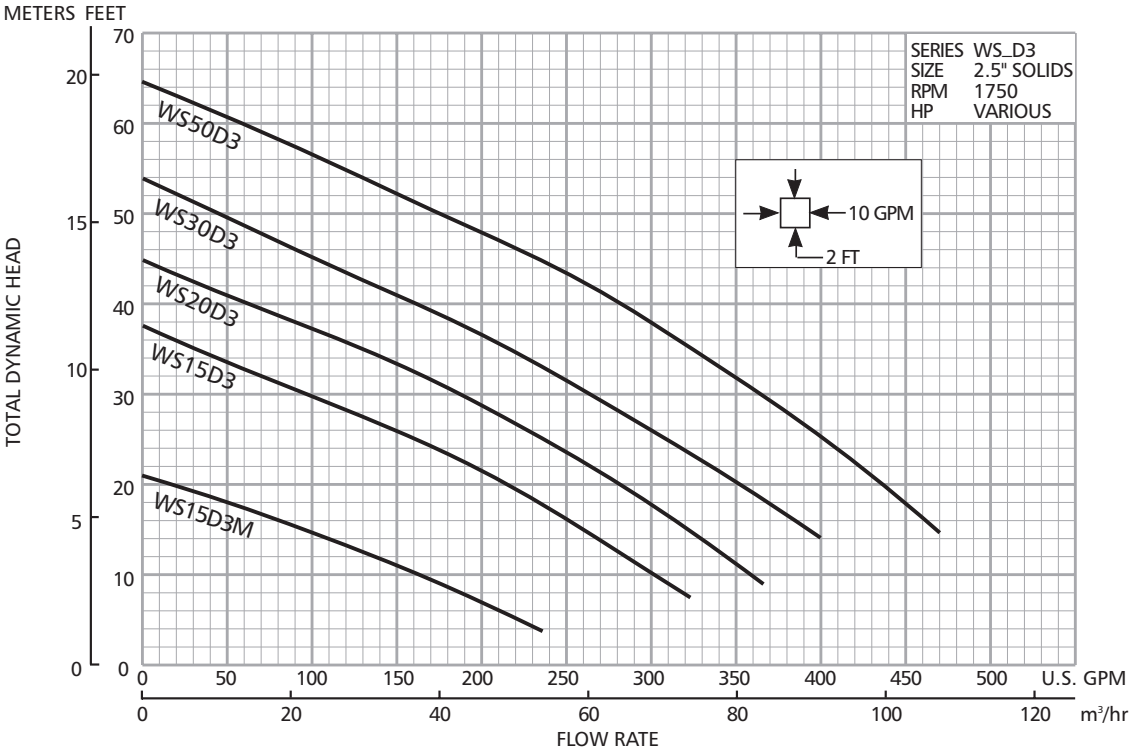
Item No.	Part Name	Material	
		Standard	Optional
1	Impeller, non-clog	1003	1179
2	Castings	1003	
3	Shaft–keyed	300 Series SS	
4	Fasteners	300 Series SS	
5	Ball bearings	Steel	
6	Power cable	STOW, 20 feet	Additional lengths
7	O-ring	BUNA-N	

8	Outer Mech. Seal	Service	Rotary	Stationary	Elastomers	Metal Parts
	OPT	Heavy duty	Silicon Carbide	Tungsten Carbide	BUNA-N	300 Series SS
	STD	Mild abrasives	Silicon carbide		BUNA-N	300 Series SS

Material Code	Engineering Standard
1003	Cast iron — ASTM A48 Class 30
1179	Silicon bronze — ASTM C87600

PERFORMANCE RATINGS (Gallons Per Minute)

Series No. ▶		WS15D3M	WS15D3	WS20D3	WS30D3	WS50D3
HP ▶		1½	1½	2	3	5
RPM ▶		1750				
Total Head Feet of Water	10	160	300			
	15	90	260	320		
	20		210	280	350	435
	25		160	235	310	400
	30		100	185	265	360
	35			130	210	325
	40			60	160	280
	45				100	230
	50					170
	55					115
	60					60



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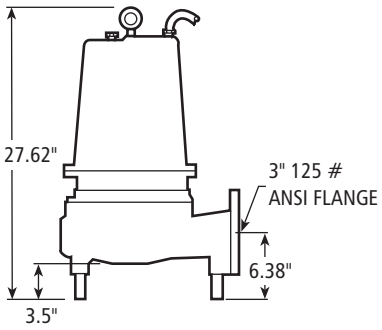
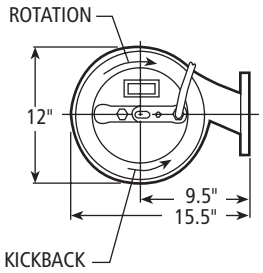
APPLICATION DATA AND CONSTRUCTION DETAILS

Maximum Solid Size		2.5"
Minimum Casing Thickness		5/16"
Casing Corrosion Allowance		1/8"
Maximum Working Pressure		30 PSI
Maximum Submergence		50 feet
Minimum Submergence		Fully submerged for continuous operation
		6" below top of motor for intermittent operation
Maximum Environmental Temperature		40º C (104º F) continuous operation, 60º C (140º F) intermittent operation
Power Cable – Type (See Motor Information for AWG data/size.)		Type SJTOW: single phase, 1½ and 2 HP
		Type STOW: single phase, 1½ – 3 HP and 5 HP, 460 V
		Type STOW: single phase, 3 and 5 HP, three phase 5 HP, 230 V
Motor Cover, Bearing Housing, Seal Housing, Casing		Gray Cast Iron – ASTM A48, Class 30
Impeller – Standard, Optional		Gray Cast Iron – ASTM A48 or Cast Bronze – ASTM B584 C87600
Motor Shaft		AISI 300 Series Stainless Steel
Motor Design		NEMA 56 Frame, oil filled with Class F Insulation
Motor Overload Protection		Single phase: on winding thermal overload protection auto reset
		Three phase: requires Class 10 overloads in control panel
External Hardware		300 Series Stainless Steel
Impeller Type		Semi-open with pump out vanes on back shroud
Oil Capacity – Seal Chamber		1.5 quarts
Oil Capacity – Motor Chamber		1½-5 HP single and three phase: 7 quarts
Mechanical Seals – Standard	Upper	Carbon/Ceramic; Type 21
	Lower	Silicon Carbide/Silicon Carbide; Type 31
Mechanical Seals – Optional Lower		Silicon Carbide/Tungsten Carbide; Type 31

DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)





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B3888D3 March, 2006

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