# SUBMERSIBLE SEWAGE GRINDER PUMPS Models HPGF/HPGFH

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WVDROMATIC

### **Applications**

• Residential, Commercial, Resort Area

### **Pump Characteristics**

Pump/Motor Unit	Submersible-Grinder	
Phase	10	3 Ø
Voltage	200/230	200/230/460/575
Horsepower	3 HP & 5 HP	3 HP, 5 HP & 7.5 HP
Full Load Amps 3 HP	19.6/17.1	10.9/9.5/4.8/3.8
Full Load Amps 5 HP	-/29.5	17.6/15.3/7.6/6.1
Full Load Amps 7.5 HP	-/-	29/25.2/12.6/10.1
Motor Type	Oil-Cooled Induction Capacitor Start	Oil-Cooled Induction
R.P.M.	1750	
Temp.	140° F Ambient	
Operation	Intermittent	
Hertz	60 Hz	
Thermal Overload	Bi-Metallic	
Temperature	Max. Water 140° F	
NEMA Design	Type B (3 Ø)	Type L (1 Ø)
Insulation	Class F	
Discharge Size	2" NPT	
Unit Weight	245 lbs.	
	Type STW/STW-A	
Power Cord	Water Resistant	
	600V, 60° C	
	CSA Approved Pending	
	20' Ft. Std.	

### **Materials of Construction**

Motor Housing	Cast Iron ASTM-48	
Pump Casing	Cast Iron ASTM-48	
Coolant/Lubricant	Dielectric Oil	
Shaft	Stainless Steel	
Mechanical Shaft Seal	Seal Faces: Carbon/Ceramic Seal Body: Stainless Steel Spring: Stainless Steel Bellows: Buna-N	
Impeller	Semi-open 5-Vane Brass	
Cutters	440C Hardened 55-60 Rockwell C	
Upper Bearing	(Radial) Single Row–Ball	
Lower Bearing	(Thrust) Single Row–Ball	
Fasteners	Stainless Steel	



## Details

#### A. TWO BARRIER SEAL

One epoxy barrier and one compression fitting for maximum protection against wicking and water seepage into the motor housing.

#### **B. BEARINGS**

The heavy-duty ball bearings, upper (radial) and lower (thrust), are continuously lubricated by oil to ensure long service life.

### C. MOTOR

Electrical design combines the advantages of high torque output with optimum running efficiency engineered specifically for grinder operation.

#### D. STATOR BOLTS

The stator is secured to the motor housing by means of stator bolts which ensure ease of maintenance if the need ever arises.

#### E. SHAFT

Standard stainless steel shaft in grinder pump.

#### F. DUAL SEALS Dual seals for maximum

moisture protection.

G. MOISTURE PROBE Moisture detection probe.

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#### **H. CUTTERS**

Exclusive "Dual Cutter" design cuts solids to smallest particle size thereby greatly reducing clogging, roping, or binding.

> Horizontal discharge available (HPGFH)

#### I. IMPELLER

Engineered non-metallic semi-open impeller molded to a bronze insert for greatest torque driving capabilities. Impeller made of high strength Valox which provides highest level of corrosion resistance and maximum toughness from impact for a wide variety of slurry pumpage. Pump-out vanes preclude material buildup around shaft and seal. Bronze impeller is standard.



### **Performance Data**



### **Dimensional Data**



All dimensions in inches. Metric for international use. Component dimensions may vary  $\pm$  1/8 inch. Dimensional data not for construction purpose unless certified. Dimensions and weights are approximate. On/Off level adjustable. We reserve the right to make revisions to our product and their specifications without notice.

- Your Authorized Local Distributor -

#### CANADA

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