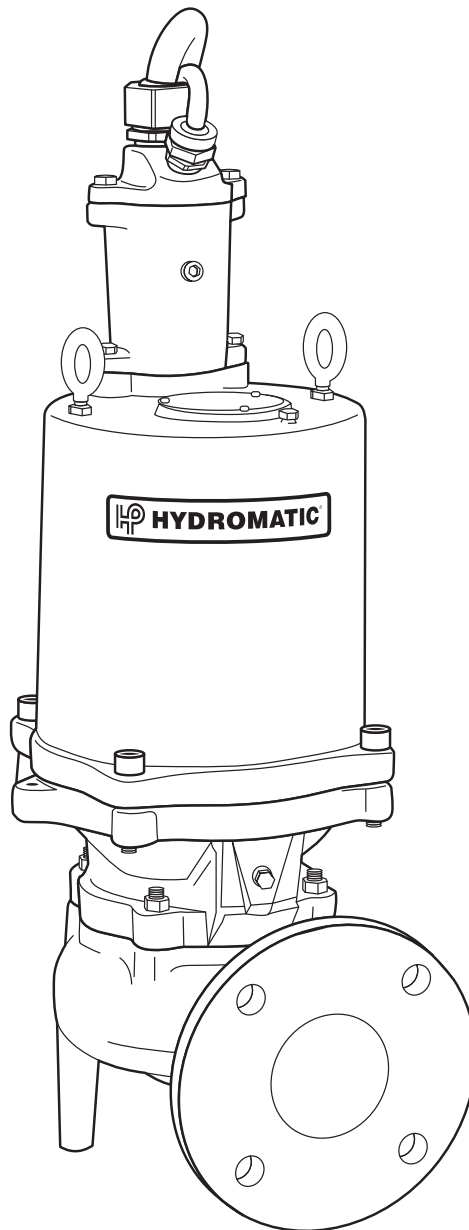




HYDROMATIC®

S3HRC

**Submersible Sewage Pump
Recessed Impeller**



NOTE! To the installer: Please make sure you provide this manual to the owner of the pumping equipment or to the responsible party who maintains the system.



**Pentair
Water™**

General Information

Thank you for purchasing your Hydromatic® pump. To help ensure years of trouble-free operation, please read the following manual carefully.

Before Operation:

Read the following instructions carefully. Reasonable care and safe methods should be practiced. Check local codes and requirements before installation.

Attention:

This manual contains important information for the safe use of this product. Read this manual completely before using this product and refer to it often for continued safe product use. **DO NOT THROW AWAY OR LOSE THIS MANUAL.** Keep it in a safe place so that you may refer to it often.

Unpacking Pump:

Remove pump from carton. When unpacking unit, check for concealed damage. Claims for damage must be made at the receiving end through the delivery carrier. Damage cannot be processed from the factory.

WARNING: Before handling these pumps and controls, always disconnect the power first. Do not smoke or use sparkable electrical devices or flames in a septic (gaseous) or possible septic sump.

The Pump

Pumps in Storage or Not Operating:

Pumps with carbon ceramic seals must have impellers manually rotated (6 revolutions) after setting non-operational for 3 months or longer and prior to electrical start-up.

Pumps with tungsten carbide seals must have impellers manually rotated (6 revolutions) after setting non-operational for 3 weeks or longer and prior to electrical start-up.

Seal Failure:

An electrode is installed in the seal chamber so if any water enters the chamber through the first seal, the electrode will be energized and a signal will be transmitted to the sensing unit at ground surface causing an alarm function to energize.

In operation the seal failure unit indicates only that there is some water in the seal chamber. The pump will continue to operate without damage, but the seal should be checked immediately after failure is indicated.

NOTE: Failure to install such a device negates all warranties by Hydromatic.

Pump:

The S3HRC submersible pumps are supplied for 1 and 3 phase and for 200, 230, 460 or 575 volts. Pump is supplied with 30 feet of power cord and/or 30 feet of auxiliary control cord. Longer cable lengths can be furnished but must be specified at time of order.

Power cable is 4 wire with the green wire for ground. Be sure green wire is connected to a good ground such as water pipe or ground stake. The auxiliary cable for seal failure and heat sensors is also 4 wire color coded.

Heat Sensors:

All motors have heat sensor units embedded in the motor winding to detect excessive heat. The heat sensors are set to trip at 105°C so will not operate if dangerous heat occurs. The sensors automatically reset when motor cools to safe temperature.

The sensors are connected in series with the motor starter coil so that the starter is tripped if heat sensor opens. The motor starter is equipped with overload heaters so all normal overloads are protected by the starter.

NOTE: Failure to install such a device negates all warranties by Hydromatic.

IMPORTANT: If Hydromatic electrical starting equipment is not supplied, the heat sensor circuit must be connected in series with the starter coil or warranty on motor is void. Connection diagram is included in this manual.

Sump Level Control:

Sump level is controlled by Hydromatic 3900 mercury switch controls. The 3900 control is a mercury tube switch sealed in a solid polyurethane float. The float is held in position in the sump by weight attached to the power cord above the float. The cord supports the float and is adjusted for height from the surface.

Typical duplex systems use three controls: one set at turn-off, one set at turn-on for one pump, and one set for turn-on for two pumps. Pumps alternate operation on each successive cycle.

Two pumps operate together only if sump level rises to the third or override control. The override control also brings on the second pump in case of failure of the first pump. Extra floats with appropriate controls can be supplied for alarm functions. Triplex systems use four controls: one set at turn-off, one set at turn-on for one pump, one set at turn-on for two pumps, and one set at turn-on for three pumps. Pumps alternate each successive cycle.

Three pumps operate together only if sump level rises to the fourth control (second

override). This control also brings on the third pump in case of failure of either or both of the first two pumps.

Alarm Controls:

The alarm level is usually set above the override level so the alarm will signal only if the override level is exceeded. However, some engineers prefer to have the alarm level set below the override level as it is possible for one pump to fail and the other pump to operate on the override level with the sump level never reaching the alarm level. This is particularly true in cases of low inflow capacity.

Electrical Control Panel:

It is recommended that the Hydromatic control panel be used

with all pumps as proper starter heaters and connections for heat sensor wires are furnished.

IMPORTANT: If Hydromatic electrical controls are not used and the motor fails because of improper components or if the heat sensors are not properly connected, the motor guarantee is void.

Hydromatic electrical equipment is installed in a weather-proof NEMA 3R enclosure. The electrical equipment includes a main circuit breaker for each pump, a magnetic starter with overload protection for each pump, an H-O-A switch and run light for each pump, an electric alternator and a transformer to provide appropriate control for control circuit and alarms.

WIRE SIZE TABLE
FOR REMOTE LOCATION OF CONTROL PANEL LENGTHS ARE BASED ON A VOLTAGE DROP OF TWO PERCENT

Maximum length in feet from NEMA 4 junction box to control panel. For 3 phase only and for power lines only. All control wires can be = 14–16 or 18 gauge wire. If power lines are for 460 or 575 volts insulation of control wires must be for this voltage if used in conduit with power lines.

	Volts	230	460	575	230	460	575	230	460	575	230	460	575	230	460	575	230	460	575	230	460	575	230	460	575	230	460	575
Wire Size	Motor HP	3	3	3	5	5	5	7½	7½	7½	10	10	10	15	15	15	20	20	20	25	25	25	30	30	30	35	35	35
12		110	450	700	90	370	580																					
10		180	720	1120	140	550	370	90	360	560	50	220	340															
8		270	1100	1650	220	900	1400	175	700	1100	105	420	650		320	500		230	360		180	280						
6		400	1600	2500	350	1400	2200	220	900	1400	150	600	930	105	420	650	90	370	570		360	560		320	500		230	360
4								370	1500	2300	230	950	1450	175	700	1100	140	550	850	125	500	800	100	400	620	90	360	560
2											370	1500	230	270	1100	1700	220	900	1400	210	820	1250	200	800	1250	150	600	930

*Special Junction Box required for wire sizes larger than #4.

NUMBER OF CONDUCTORS REQUIRED BETWEEN CONTROL PANEL AND NEMA 4 JUNCTION BOX

System Type	Number of Control Wires	Number of Power Lines	Number of Ground Wires #8	HEAT SENSOR & SEAL FAILURE	
				Number of Sensor Wires	Number of Ground Wires
Simplex	3	3	1	3	1
Simplex with Alarm	5	3	1	3	1
Duplex	5	6	1	6	2
Duplex with Alarm	7	6	1	6	2

The Pump

Overload Heaters:

If the Hydromatic electrical panel is not used, starters with 3 leg overload protection must be supplied. On 3 phase pumps the heaters must be sized in accordance with the nameplate amps on the motor housing. The amp draw on these submersible motors is slightly higher than a corresponding horsepower surface motor, so heaters must be sized by the nameplate rating.

Single phase pumps with capacitor start have a run and a start winding each drawing a different current. To adequately protect these windings with the appropriate heaters, consult the factory.

IMPORTANT: If other than Hydromatic starters are used, be sure the heat sensor wires are connected in series with the starter coil circuit. Typical wiring diagrams are included.

HYDR-O-RAIL

If the pump or pumps are to be used with the HYDR-O-RAIL system, the pumps will be equipped with guide brackets and hydraulic sealing flange.

Installation Instructions

Installing Pump in Sump:

Before installing pump in sump, lay it on side and turn impeller manually. Impeller may be slightly stuck due to factory test water so it must be broken loose with small bar or screwdriver in edge of vanes. The impeller should turn freely.

Clean all trash and sticks from sump and connect pump to piping.

A check valve must be installed on each pump. A gate or plug valve in each pump discharge line is also recommended. This valve should be installed on the discharge side of the check valve so if necessary to service the check valve, the line pressure can be cut off. Single pump systems are sometimes installed without a check valve where it is desirable to self-drain the discharge line to prevent freezing. This can be done only with short discharge lines, otherwise water will return to the sump and cause short cycling of the pump.

NEMA 4 Junction Box: (Optional)

If electrical control panel is to be set remote from the pump sump a NEMA 4 junction box should be used to make power and control connections. The Hydromatic NEMA 4 junction box is provided with compression connectors for sealing all wires. No sealing compound is needed to make connections waterproof.

Wiring diagrams are provided with the panel for making connections. An extra set of diagrams is included so that one set can be used in the sump when making connections. The size wire to use from panel to sump depends on motor size and distance in feet.

Be sure each wire is checked out so that a wrong connection will not be made.

Installing 3900 Mercury Switch Controls:

The controls are supported by a mounting bracket that is attached to sump wall or cover or to the NEMA 4 junction box.

Fig. 1

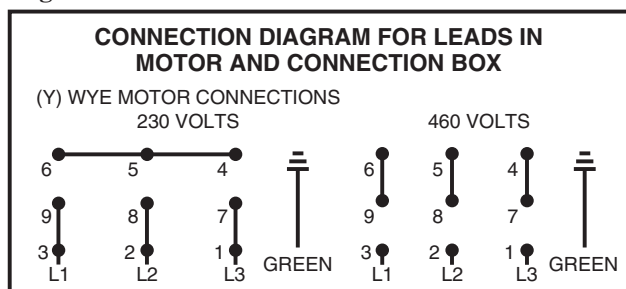
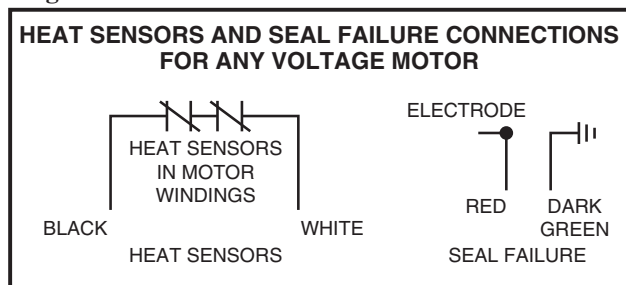


Fig. 2



Cord snubbers are used to hold the cord in place. Control level can be changed at any time by loosening the snubber and readjusting cord length.

In either simplex or duplex system the lower or turn-off control is set just above the top of volute so that the volute will always be submerged during the pumping cycle. The second or turn-on control is set about 24 inches above the lower turn-off control.

More distance between turn-on and turn-off controls can be used but sewage may become septic and excessive solids may collect for the pump to handle. A frequent pumping cycle is recommended for best operation.

If an alarm system is used, this control is usually set about 6 inches above the override control.

Some engineers as described previously prefer to have the alarm control set below the override control.

Making Electrical Connections:

All electrical wiring must be in accordance with local code, and only competent electricians

should make the installations. A set of prints is included for use in making the installation. All wires should be checked for grounds with an ohmmeter or Megger after the connections are made. *This is important, as one grounded wire can cause considerable trouble.* (See Fig. 2.)

IMPORTANT: If the equipment is not properly wired and protected as recommended, the motor guarantee is void.

Heat Sensors and Seal Failure Connections:

Be sure that heat sensor wires are connected in series with the starter coil. Connections are provided on the terminal strip; see wiring diagram.

If seal failure unit is used, connect as shown with seal failure system. If seal failure unit is not used, the two seal failure wires are left open. *Do not connect power to these lines at any time.* (See Figures 2 and 3.)

Pump Operation

Starting System:

1. Turn H-O-A switch to Off position, then turn on main circuit breakers.
2. Open all discharge valves and allow water to rise in sump.
3. Turn H-O-A switch to Hand position on one pump and notice operation. If pump is noisy and vibrates, rotation is wrong. To change rotation on 3Ø motors, interchange any two line leads to motor. **DO NOT INTERCHANGE MAIN INCOMING LINES.** If duplex system, check second pump in same manner.
4. Now set both H-O-A switches to Auto position and allow water to rise in sump until one pump starts. Allow pump to operate until level drops to turn-off point.
5. Allow sump level to rise to start other pump. Notice run lights on panel; pumps should alternate on each successive cycle of operation.
6. Turn both H-O-A switches to Off position and allow sump to fill to the override control level.
7. Turn both switches to Auto position and both pumps should start and operate together until level drops to turn-off point.
8. Repeat this operation cycle several times before leaving the job.

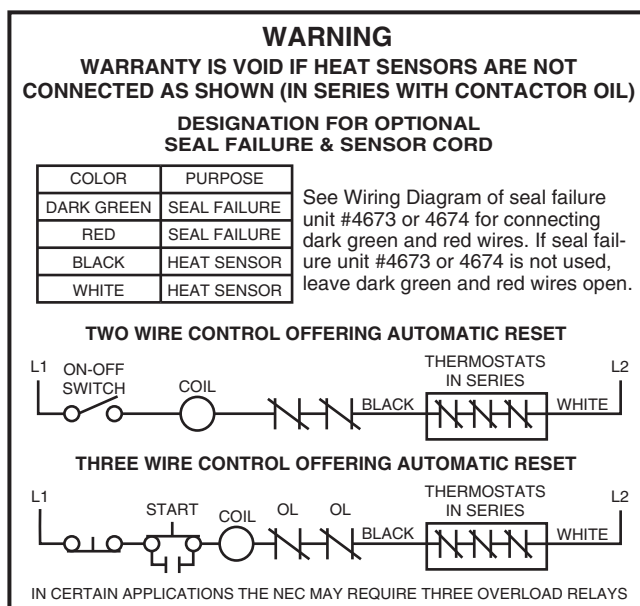


Fig. 3

Pump Operation

9. Check voltage when pumps are operating and check the amp draw of each pump. Check amps on each wire as sometimes a high leg will exist. One leg can be somewhat higher, 5 to 10%, without causing trouble. For excessive amp draw on one leg, the power company should be consulted.

Pump Maintenance

As the motors are oil filled no lubrication or other maintenance is required.

If a seal failure unit is used, no attention is necessary as long as the seal shows satisfactory operation.

If seal failure is not used, the pump should be lifted once every two years and the oil be drained from the seal chamber to check for water.

If the pump is used on a HYDR-O-RAIL system, it should be lifted once every six months and checked for corrosion and wear.

Generally these pumps give very reliable service and can be expected to operate for years on normal sewage pumping without failure.

Lightning:

In some areas where considerable lightning occurs, it is recommended that a lightning arrestor be installed at the control panel.

Complete data on lightning arrestors and cost is available from the factory. Lightning arrestors are good insurance against damage to an expensive motor.

Servicing Instructions:

IMPORTANT: Read all the instructions before replacing any parts.

WARNING: Before handling these pumps and controls, always disconnect the power first.

Do not smoke or use sparkable electrical devices or flames in a septic (gaseous) or possible septic sump.

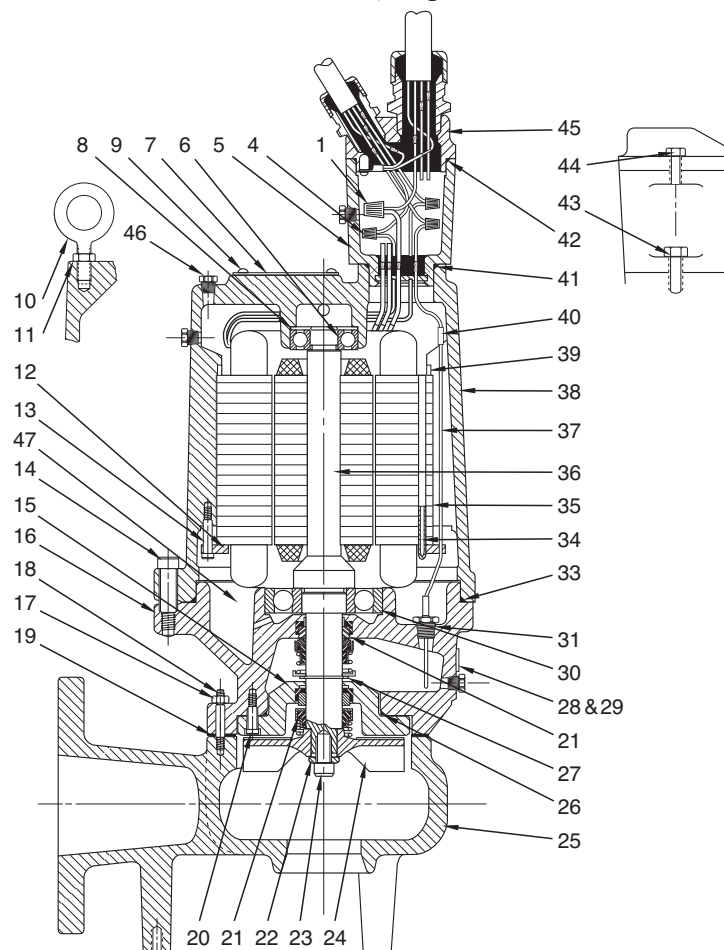
Field Service on Motor:

All submersible motors can be serviced (out of warranty) in the field by any reliable motor service shop. Any pump (in warranty) must be returned to the factory for service or repaired in an authorized Hydromatic service center. Charges will not be allowed if (in warranty) pump is taken to a motor repair shop that is not an authorized Hydromatic service center.

When field service is performed on a pump, these instructions should be carefully followed.

Replacing Stator:

If motor winding is burned or shortened it can be rewound or replaced with new factory wound stator. Refer to sectional drawing of pump and motor and use the following steps to remove and replace stator.



1. If stator only is damaged it may not be necessary to completely dismantle pump as stator and housing can be lifted from pump without disturbing seals or bearings.
2. Drain all oil from upper housing, remove from upper housing, remove drain plug in bottom of stator housing and remove plug in top of housing to allow air to enter.
3. After chamber is drained, remove hold-down bolts and lift off. Use care in lifting as the seal failure connecting wire must be disconnected before housing is completely removed. See sectional drawing.
4. Set assembly on bench and remove connection box. When box is lifted off, connection wires to motor will be exposed. These wires will probably be burned, but each wire is tagged with a metal marker giving wire number. Cut the wires.

If the leads to the connection box are burned, a complete new connection box with new wire must be used. The wires are potted in with sealing compound and a new unit must be obtained from the factory.

5. The stator is held in the housing with a bolted-in clamp ring.
6. After ring is removed, turn housing upright and bump on hardwood blocks. This should jar the stator loose and allow it to drop out.
7. Thoroughly clean housing before replacing new stator. Replace stator and make all wire connections to connection box before replacing housing on pump. This is important as leads must be tucked behind

the windings by using hands up through rotor core.

IMPORTANT: Use only compression type insulated connectors on the wires. Do not tape leads as oil will deteriorate the tape and cause damage to stator and bearings.

8. Drain oil from chamber. If oil is clean and no water is present, seals can be considered satisfactory to reuse.
9. Check top bearing. If clean and does not turn rough, bearings can be reused and it is not necessary to completely dismantle pump to change bearings. If bearings are damaged with dirt or heat, they must be replaced. See additional instructions on replacing seals and bearings.

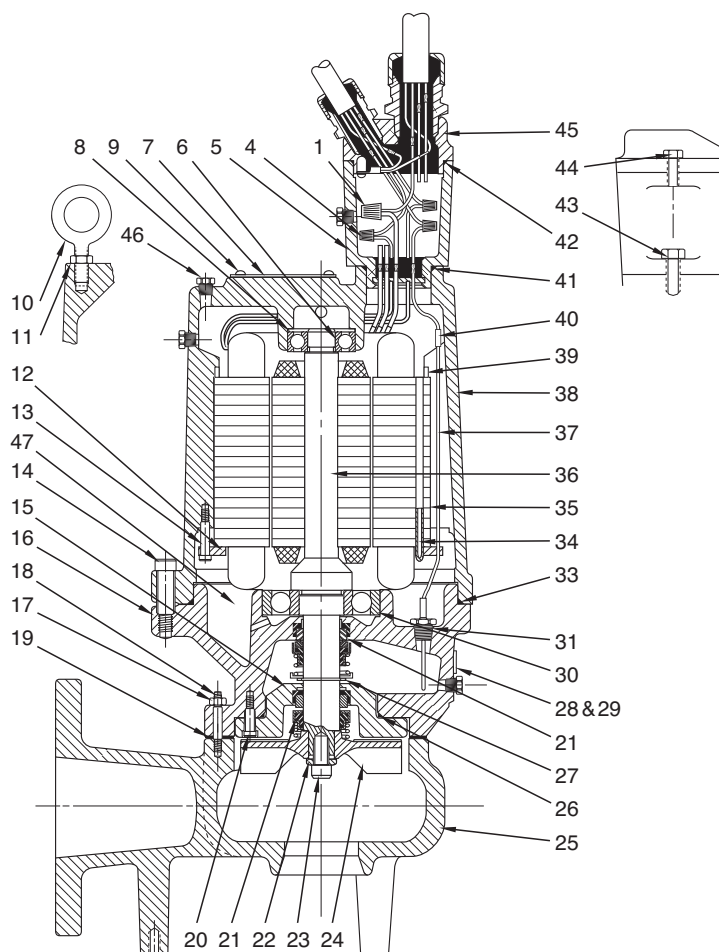
Remember to reinstall the upper bearing load spring.

10. Replace stator housing onto seal chamber and bolt in place. *Be sure seal failure wire is connected before housing is assembled.*

Be sure O-ring seal has been replaced. If O-ring is nicked or cut, replace with new rings. This applies to all O-rings used in assembly.

11. After all leads are reconnected in the connection box, make a high voltage ground test on each wire. The only wire that should show ground is the green power lead and the ground lead in the auxiliary control cable.

12. For safety, complete pump should be air checked under water for leaks. If seals were OK, refill seal chamber with



Pump Maintenance

oil. Lay pump on side for this oil filling with oil fill hole upright. Do not completely fill; leave oil about 1 inch below plug hole. Use only high grade transformer oil or regular Hydromatic submersible oil in this chamber. Replace plug; use Permatex on threads. Install air valve in top plug opening of motor housing and charge housing with about 10 psi of air. Be sure air is dry. Do not use air line where water may be trapped in the line. Submerge complete unit under water and check for leaks.

13. Refill motor chamber with oil. Use high grade transformer oil or Hydromatic special submersible oil. Fill chamber until oil covers top of the windings. Leave air space in the top for expansion. Use Permatex on plug threads.

Replace Seals and Bearings:

1. Drain all oil from motor chamber and seal chamber as described.
2. Remove motor housing as described.
3. Remove bolts that hold seal chamber to pump housing. Use back-off screws to break loose. With hardwood block, tape end of impeller to loosen from shaft. When free, remove impeller from shaft.
4. Lift rotating assembly (rotor, shaft and impeller) from pump case and place horizontally on bench.
5. *Impeller removal* — Hold motor and remove bolt and washer from impeller end of

shaft. Impeller is threaded to the shaft, so tap face of impeller with hardwood block to free threads. Holding rotor, turn impeller with hardwood block to free the threads. Holding rotor, turn impeller counterclockwise as thread is right-hand.

6. Shaft sleeves are not used.
7. Remove lower seal spring and pry out seal with screwdriver.
8. To remove seal housing, take out socket head bolts and using bolts in back of holes, pry plates loose. This will force out lower seal if not already removed.
9. Remove snap ring that holds upper seal. Pull seal if it is free. If not free, it can be forced off when shaft is removed.
10. Remove 4 bolts that hold bearing housing in place. Set assembly in upright position and bump end of shaft on hardwood block. This will push the bearing from the housing and will force upper seal from shaft.
11. Use bearing puller to remove bearings. Replace with new bearings. Press only on inner face of bearing when replacing. Pressing on outer face can damage the bearing. Bearings are standard size that can be obtained from any bearing supply house or can be obtained from Hydromatic factory.
12. **IMPORTANT:** Do not use any of the old seal parts. Replace with all new seals.
13. Thoroughly clean all castings before replacing seals. One grain of dirt between the seal faces can cause failure.
14. Examine all O-rings for nicks before using.

15. Use Locktite on socket head locking screw in end of shaft.
16. Before refilling chamber with oil, air test as described above.
17. Refill both chambers with oil as described above.
18. Always check all leads with high voltage or with Megger for grounds before operating the pump.

Pump Troubleshooting

WARNING: Before handling these pumps and controls, always disconnect the power first.

Do not smoke or use sparkable electrical devices or flames in a septic (gaseous) or possible septic sump.

Below is a list of common problems and the probable causes:

Pump will not start:

1. No power to the motor. Check for blown fuse or open circuit breaker.
2. Selector switch may be in the Off position.
3. Control circuit transformer fuse may be blown.
4. Overload heater on starter may be tripped. Push to reset.

Pump will not start and overload heaters trip:

1. Turn off power and check motor leads with Megger or ohmmeter for possible ground.
2. Check resistance of motor windings. All 3 phases should show the same reading.

3. If no grounds exist and the motor windings check OK, remove pump from sump and check for clogged or blocked impeller.

Pump operates with selector switch in Hand position but will not operate in Auto position:

1. This indicates trouble in the float level control or the alternator relay.
2. To check for defective float control, put selector switch in Auto position and turn off main power. Put a jump wire on terminal strip. Turn on power and if pump starts, trouble is in float control. Replace control.

Pump runs but will not shut off:

1. Pump may be air locked. Turn pump off and let set for several minutes, then restart.
2. Lower float control may be hung-up in the closed position. Check in sump to be sure control is free.
3. Selector switch may be in the Hand position.

Pump does not deliver proper capacity:

1. Discharge gate valve may be partially closed or partially clogged.
2. Check valve may be partially clogged. Raise level up and down to clear.
3. Pump may be running in wrong direction. Low speed pumps can operate in reverse direction without much noise or vibration.
4. Discharge head may be too high. Check total head with gauge when pump is operating. Total head is discharge gauge pressure converted to feet plus

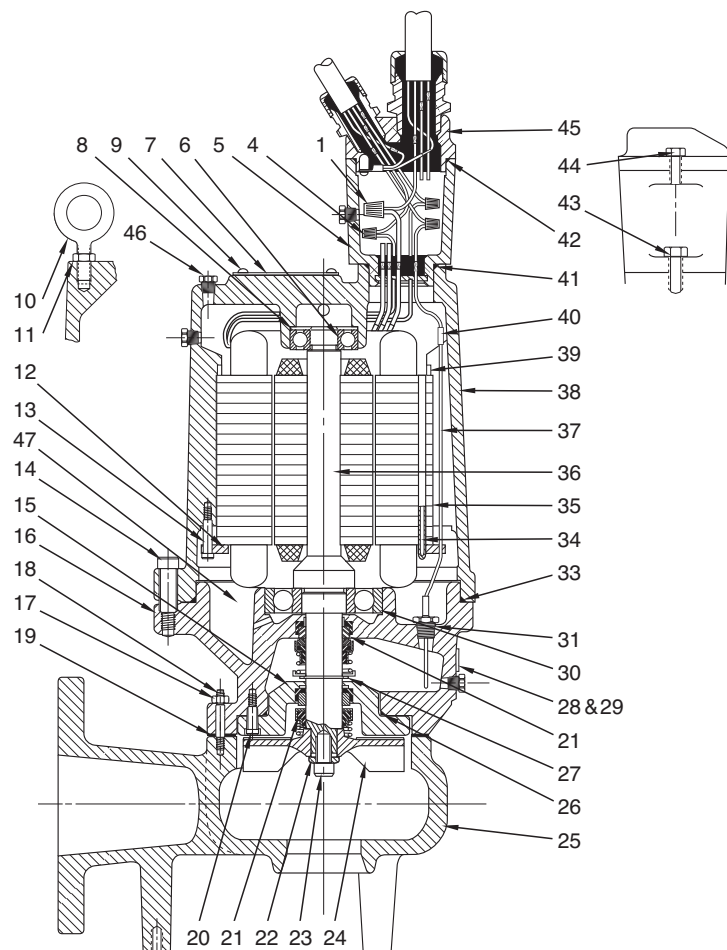
vertical height from water level in sump to center line of pressure gauge in discharge line. Gauge should be installed on pump side of all valves. Multiply gauge pressure in pounds by 2.31 to get head in feet.

5. If pump has been in service for some time and capacity falls off, remove pump and check for wear or clogged impeller.

Motor stops and then restarts after short period but overload heaters in starter do not trip:

1. This indicates heat sensors in the motor are tripping due to excessive heat. Impeller may be partially clogged giving a sustained overload but not high enough to trip overload heater switch.

2. Motor may be operating out of liquid due to a failed level control. All Hydromatic S3HRC submersible motors can operate for extended periods out of water without burning up the winding but the heat sensors give motor prolonged life by controlling winding temperature.
3. Pump may be operating on a short cycle due to sump being too small or from water returning to sump due to a leaking check valve.



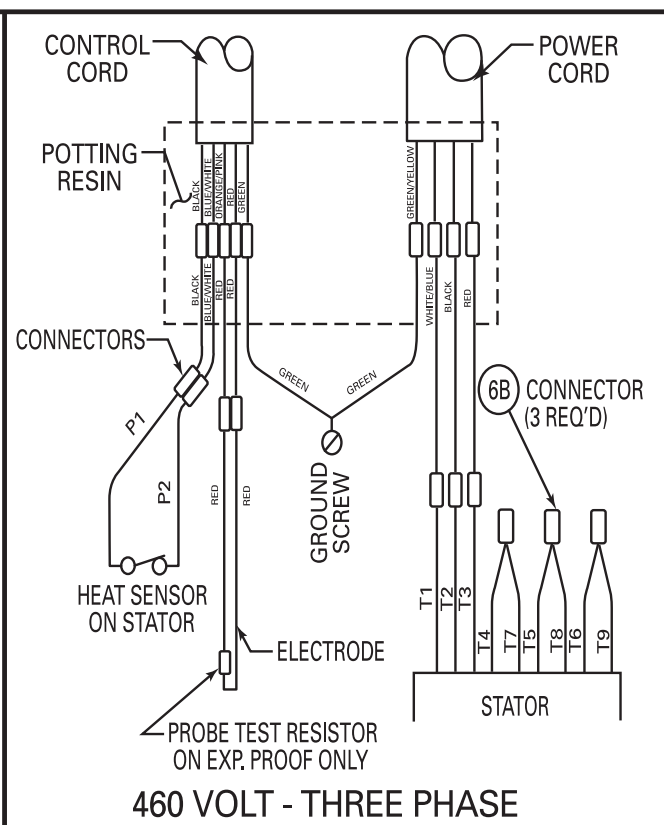
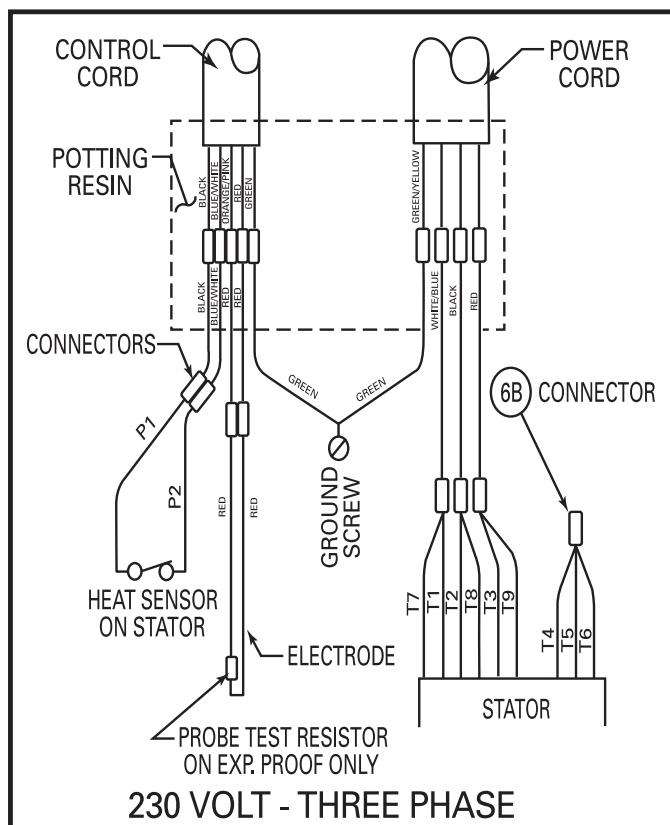
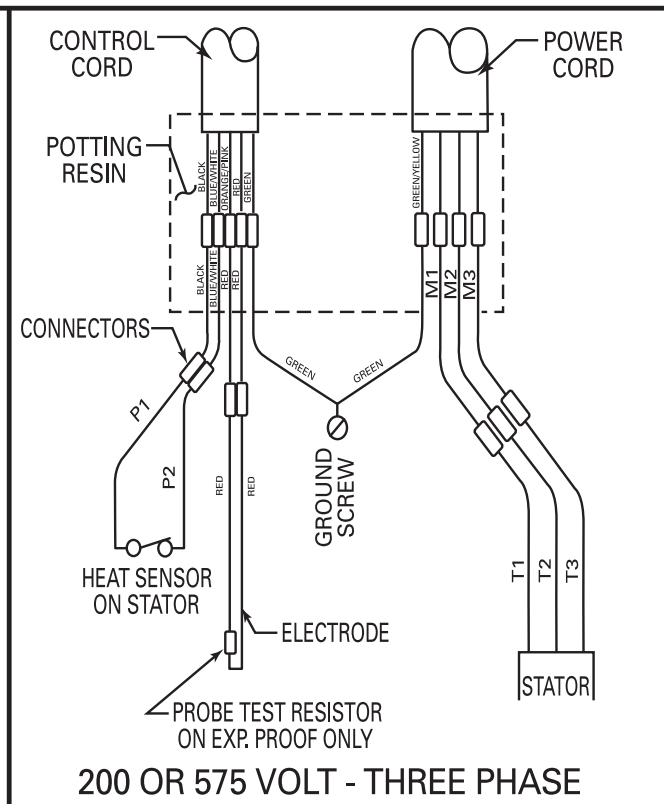
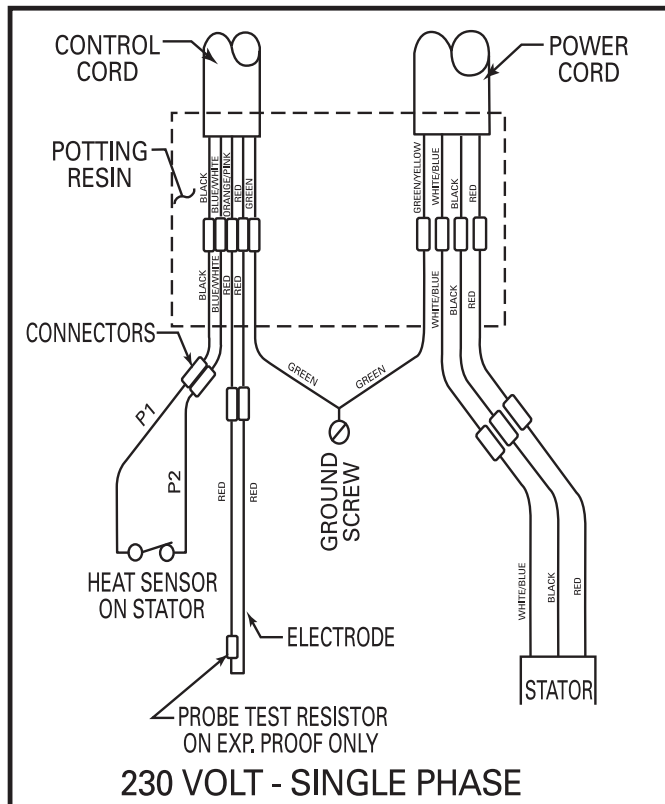
S3HRC Parts List

ORDERING REPLACEMENT PARTS: Product improvements are made from time to time. The latest part design will be furnished as long as it is interchangeable with the old part. When ordering replacement parts, always furnish the following information: (1) pump serial number, (2) pump model and size, (3) part description, (4) part number, (5) impeller diameter (if ordering impeller), (6) quantity required, and (7) shipping instructions.

Ref. No.	Part No.	Part Description	Qty.
1	02494-000-1	Wire Connector 200/230V 1ø 5 HP	3
	00853-000-1	Wire Connector 230V 3ø All HP	4
	00557-000-1	Wire Connector 460V 3ø All HP	6
4	00073-001-1	Wire Connector	3
5	05430-002-5	Wire Connection Box Assy. 200/230/60 3 HP; 200/575/3/60 3 & 5 HP	1
	05430-005-5	Wire Connection Box Assy. 230/460/3/60 All HP; 200/230/1/60 5 HP	1
6	00065-021-1	Upper Bearing R	1
7	13425-016-1	Nameplate	1
8	00064-003-1	Load Spring	1
9	04580-001-1	Drive Screw	3
10	00589-002-1	Eye Bolt	2
11	01032-003-1	Jam Nut	2
12	00299-002-1	Stator Ring	1
13	00517-008-1	Bolt 2, 3, 5, HP 1ø 5 HP 3ø	4
	00517-007-1	Bolt 2 & 3 HP 3ø	4
14	00568-007-1	Bolt	4
15	07120-000-2	Seal Housing	1
16	07121-000-2	Bearing Housing	1
17	19109A018	Nut	4
18	01027-006-1	Stud	4
19	07131-000-1	Gasket SC	1
20	105-014034-263	Bolt	3
21	00300-000-1	Seal (Ceramic) Std. SC	2
	00696-000-1	Seal (Carbide) Opt. C	1
22	00519-001-1	Washer	1
Ref. No.	Part No.	Part Description	Qty.
23	00556-003-1	Bolt	1
24	14769-001-2	Impeller 5" Dia.	1
	14769-002-2	Impeller 4-3/4" Dia. (4.75)	1
	14769-022-2	Impeller 3-1/2" Dia. (3.95)	1
	14769-025-2	Impeller 3-5/16" Dia. (3.30)	1
25	07118-000-2	Volute Case	1
26	00150-029-1	O-Ring SC	1
27	00975-002-1	Snap Ring	1
28	08206-000-1	Instruction Plate	1
29	08206-001-1	Instruction Plate	1
30	00065-018-1	Lower Bearing R	1
31	08472-001-5	Seal Failure Assy.	1
33	00150-057-1	O-Ring SC	1
34	05454-001-1	Spring Pin	1
35	14689-203-1	Stator 3 HP 200/1/60 3450 RPM R	1
	22574C210	Stator 3 HP 230/1/60 3450 RPM R	1
	22574C211	Stator 3 HP 200/3/60 3450 RPM R	1
	22574C212	Stator 3 HP 230/460/3/60 3450 RPM R	1
	22574C214	Stator 3 HP 575/3/60 3450 RPM R	1
	22574C218	Stator 5 HP 200/1/60 3450 RPM R	1
	14691-003-1	Stator 5 HP 230/1/60 3450 RPM R	1
	22574C201	Stator 5 HP 200/3/60 3450 RPM R	1
	14692-003-1	Stator 5 HP 230/460/3/60 3450 RPM R	1
	22574C204	Stator 5 HP 575/3/60 3450 RPM R	1
36	08053-011-5	Rotor & Shaft Assy. 3 HP 200/230/1/60	1
	08434-011-5	Rotor & Shaft Assy. 3 HP 200/230/460/575/3/60	1
Ref. No.	Part No.	Part Description	Qty.
	00764-013-5	Rotor & Shaft Assy. 5 HP 200/230/1/60	1
	00765-013-5	Rotor & Shaft Assy. 5 HP 200/230/460/575/3/60	1
37	06000-014-1	Wire w/Terminal	1
38	00294-001-2	Motor Cover 3 HP 3ø Only	1
	00294-002-2	Motor Cover All Others	1
39	00736-001-1	Stator Spacer Ring 3 HP 200/230/3/60	1
	00736-003-1	Stator Spacer Ring 3 HP 200/230/1/60	1
	00736-001-1	Stator Spacer Ring 5 HP 200/230/460/575/3/60	1
	None	Stator Spacer Ring 5 HP 200/230/1/60	None
40	00282-001-1	Wire Connector 3 HP Single ø & 200/575/3/60	6
	00282-001-1	Wire Connector 5 HP 1ø 230/460/3/60	12
41	00834-008-1	O-Ring SC	1
42	00834-010-1	O-Ring SC	1
43	19101A010	Bolt	2
44	19100A029	Bolt	2
45	05464-020-5	Cord Cap Assy. 25' Dual 10/4	1
	05464-024-5	Cord Cap Assy. 25' Dual 8/4	1
	05464-050-5	Cord Cap Assy. 50' Dual 10/4	1
	05464-051-5	Cord Cap Assy. 50' Dual 8/4	1
46	14981-001-1	Pipe Plug 1/4"	4
	51700-022-7	Seal Kit R	
	51700-322-7	Carbide Seal Kit	
	*	Rebuild Kit	
47	24709110000	Paraffin Oil	

Notes: S — Parts in Seal Kit C — Parts in Carbide Seal Kit I — Parts in Impeller Kit R — Parts in Rebuild Kit *Consult Factory
— Fill Oil to above Motor Windings

Wiring Diagrams



LIMITED PRODUCT WARRANTY

HYDROMATIC® warrants that its products are free from defects in material and workmanship for a period of twelve (12) months from the date of purchase or eighteen (18) months from the date of manufacture, whichever occurs first.

During the warranty period and subject to the conditions hereinafter set forth, **HYDROMATIC**, will repair or replace to the original user or consumer parts which prove defective due to defective materials or workmanship of **HYDROMATIC**. Contact the nearest authorized **HYDROMATIC** distributor, **HYDROMATIC** authorized service center or **HYDROMATIC** for warranty service. At all times, **HYDROMATIC** shall have and possess the sole right and option to determine whether to repair or replace defective equipment, parts or components.

Start up reports and electrical system schematics may be required to support warranty claims. Warranty is effective only if **HYDROMATIC** supplied or authorized control panels are used, where applicable. All dual seal pumps must have seal failure and heat sensors attached, functional and monitored for the warranty to be in effect. If a seal failure should occur, **HYDROMATIC** will only cover the lower seal and labor thereof. If the heat sensor and seal fail sensor is not attached and functional, the warranty is void.

LABOR, ETC. COSTS: **HYDROMATIC** shall in NO EVENT be responsible or liable for the cost of field labor, removal and/or reinstallation charges of any **HYDROMATIC** product, part or component thereof, or the expense of freight.

THIS WARRANTY WILL NOT APPLY: (a) to defects or malfunctions resulting from failure to properly install, operate or maintain the unit in accordance with printed instructions provided; (b) to failures resulting from abuse, accident or negligence; (c) to normal maintenance services and the parts used in connection with such service; (d) to units which are not installed in accordance with applicable local codes, ordinances and good trade practices; or (e) if the unit is moved from its original installation location; (f) unit is used for purposes other than for what it was designed and manufactured; (g) to any unit which has been repaired or altered by anyone other than **HYDROMATIC**, a **HYDROMATIC** distributor or a **HYDROMATIC** authorized service center and (h) to any unit which has been repaired using non factory specified parts/OEM parts.

RETURN OR REPLACED COMPONENTS: any item to be replaced under this Warranty must be returned to **HYDROMATIC** in Ashland, Ohio, or such other place as **HYDROMATIC** may designate, freight prepaid.

PRODUCT IMPROVEMENTS: **HYDROMATIC** reserves the right to change or improve its products or any portions thereof without being obligated to provide such a change or improvement for units sold and/or shipped prior to such a change or improvement.

WARRANTY EXCLUSIONS: **HYDROMATIC** MAKES NO EXPRESS OR IMPLIED WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. **HYDROMATIC** SPECIFICALLY DISCLAIMS THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE.

Some states do not permit some or all of the above warranty limitations and, therefore, such limitations may not apply to you. No warranties or representations at any time made by any representatives of **HYDROMATIC** shall vary or expand the provision hereof.

LIABILITY LIMITATION: IN NO EVENT SHALL **HYDROMATIC** BE LIABLE OR RESPONSIBLE FOR CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES RESULTING FROM OR RELATED IN ANY MANNER TO ANY **HYDROMATIC** PRODUCT OR PARTS THEREOF. PERSONAL INJURY AND/OR PROPERTY DAMAGE MAY RESULT FROM IMPROPER INSTALLATION. **HYDROMATIC** DISCLAIMS ALL LIABILITY, INCLUDING LIABILITY UNDER THIS WARRANTY, FOR IMPROPER INSTALLATION — **HYDROMATIC** RECOMMENDS INSTALLATION BY PROFESSIONALS.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This Warranty gives you specific legal rights and you may also have other rights which vary from state to state.

In the absence of suitable proof of this purchase date, the effective date of this warranty will be based upon the date of manufacture.



HYDROMATIC®

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