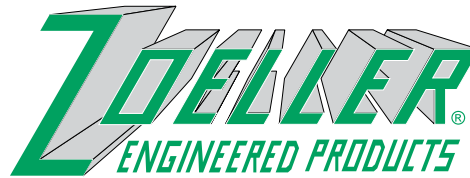


"QUALITY PUMPS SINCE 1939"



SECTION: Z3.40.180
ZM2535
0708
Supersedes
New

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.

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X62 HD HAZARDOUS ENVIRONMENT SERIES CLASS 1, DIVISION 1, GROUPS C & D SUBMERSIBLE PUMP GUIDE SPECIFICATIONS 5 - 20 BHP - 1750 RPM Solids Handling Pumps



Covered by US
Patent Number
6,364,620

1.01

GENERAL: Contractor shall furnish all labor, material, equipment and incidentals required to provide ____ (QTY.) FM Listed solids handling submersible centrifugal sewage pump(s) rated for **Class 1, Division 1, Group C or D** environments as specified herein.

2.01

OPERATING CONDITIONS: Each submersible pump shall be rated at ____ HP, ____ Volts, ____ Phase, ____ Hz, 1750 RPM. The unit shall produce ____ GPM at ____ feet of TDH.

The submersible pump shall be non-overloading throughout the length of the curve and be capable of operating continuously unsubmerged without damaging the pump. The reserve service factor shall be a minimum of 1.20. The submersible pump shall pass a 3" spherical solid. The submitted performance curve shall show, in addition to the head and capacity performance, the efficiency and motor rating curve. The curve data shall be per the SWPA (Submersible Wastewater Pump Assoc.) approved curve format.

The pump housing configuration shall have a
____ 4" flanged horizontal discharge.
____ 6" flanged horizontal discharge.

3.01

CONSTRUCTION: Each pump shall be of the close coupled Model _____ submersible type as manufactured by Zoeller Engineered Products of Louisville, Ky. (800-928-7867). The finned castings shall be constructed of epoxy coated class 30 cast iron. The motor housing shall be oil-filled to dissipate heat and enable the unit to operate for continuous duty unsubmerged without damage to the motor. All external-mating parts shall be machined and sealed with a buna-n square ring. All fasteners exposed to the liquid shall be 300 series stainless steel. The motor shall be protected on the top side with sealed junction chamber, which in the event of cord damage, will prevent moisture wicking into the motor housing. The motor shall be protected by a moisture detection system, which will activate an alarm circuit if liquid is ever present in the upper junction chamber or lower seal cavity. The motor shall be protected on the lower side with a tandem mechanical seal arrangement with each seal having a separate spring assembly. The oil-filled seal chamber located between the two mechanical seals shall contain 2 probes to detect seal leakage. The upper and lower ball bearings shall be capable of handling all thrust and radial loads. The pump housing shall be of the concentric design thereby equalizing the pressure forces inside the housing, which will extend the service life of the seals and bearings. The pump shall have cast iron lifting lugs.

4.01

ELECTRICAL POWER CORD: The pump shall be supplied with 25' (or ____ 50' optional) of multiconductor power cord. It shall be SO type cord capable of continued exposure to the pumped liquid. Power cord shall be sized for the rated full load amp loading of the pump in accordance with the National Electrical Code. Electrical cables shall enter the junction chamber through a compression type sealing gland. Water sealing and strain relief is separated. Each individual conductor shall be sealed against wicking, should the cable become damaged. The entire junction chamber shall be sealed off from the motor housing. The junction chamber shall contain a set of moisture detection probes, activating an alert signal in the case of liquid entry.

5.01

MOTOR: The oil-filled motor **Class 1, Division 1, Group C or D construction shall be a Class F insulated NEMA B** design rated for continuous duty. At maximum load, the winding temperature will not exceed 250 degrees F unsubmerged. Since air-filled motors are not capable of dissipating heat, they shall not be considered equal. Thermal sensors located in the oil-filled motor housing shall provide temperature protection.

6.01

BEARINGS AND SHAFT: Upper and lower ball bearings made of high carbon chromium steel shall be provided to prevent shaft deflection by withstanding all thrust and radial loads. The motor shaft shall be made of 416 SS and have a minimum diameter of 1.5".

7.01

SEALS: Pump shall have a dual mechanical seal configuration with the seals mounted in tandem. Each seal assembly having carbon rotary and ceramic stationary faces with buna-n elastomer and 316 SS spring. It shall be equal to a Crane Type 21 configuration. Double seals with a common intermediate spring shall not be considered equal. The seal chamber shall contain a set of moisture detection probes, activating an alert signal in the case of liquid entry.

Optional seal faces shall be

____ Silicon carbide / carbon ____ Lower / ____ Upper.

____ Silicon carbide / silicon carbide ____ Lower / ____ Upper.

8.01

IMPELLER: The impeller shall be a fully balanced semi-open design not requiring wear ring for maintaining efficiency. The impeller shall be made of ductile iron. It shall be capable of passing a 3.0" solid sphere. It shall have pump out vanes located on the back shroud to keep debris away from the seal area. It is to be keyed and bolted to the shaft. Attempts to improve efficiency by coating impeller shall not be allowed.

Optional impeller design shall be

____ Bronze semi-open.

____ Ductile iron vortex.

____ Impeller trim _____ GPM @ _____ feet of TDH.

9.01

PAINTING: The pump shall have a corrosion resistant powder coated epoxy finish on all exterior surfaces. Optional coating shall be ____ double epoxy finish protecting all castings coming in contact with the liquid.

10.01

SERVICEABILITY: Components required for the repair of the pump shall be readily available within 24 hours. Components such as mechanical seals and bearings shall not be of a proprietary design and be available from local industrial supply houses. Special tools shall not be required to service the pump. A network of service stations shall be available nationwide in those cases where service requirements are beyond the scope of in-house service mechanics.

11.01

SUPPORT: The pump shall have cast iron support legs enabling it to be a freestanding unit. The legs will be high enough to allow a 3" solid sphere to pass below the housing.

For those situations where a freestanding unit is not desired, the following support components are available.

____ Non-sparking rail system with pump suspended from a base elbow by means of a sealed bronze pump plate and rail guides attached to the pump. Rail brackets shall be SS. 2" schedule 40 rail pipes and lifting cables are to be provided by others.

____ SS intermediate stabilizer required for rail systems used where basin depths are greater than 15 feet.

12.01

TESTING: Each pump shall have a 20 - 30 minute operational test before shipment. The test shall be conducted with the pump submerged in a tank thereby duplicating its actual performance. A computer-generated report shall be available following this test. The report will show pump performance, amp draws, efficiencies and power consumption at various performance points for each pump supplied.

____ An optional certified test based on the Hydraulic Institute or SWPA Test Standard for submersible pumps.

____ Start up services at the job site by an authorized representative of Zoeller Engineered Products shall be required. Start-up report form ZM1074 should be completed in the presence of the installers and returned to the Project Engineer or Zoeller Engineered Products.

13.01

WARRANTY: The five year prorated warranty for permanent municipal wastewater lift stations shall be in writing in a published service bulletin. Labor charges from an authorized service station for repairs will be included in this warranty agreement during the first 12 months of operation.