

"QUALITY PUMPS SINCE 1939"

SECTION: Z3.10.130

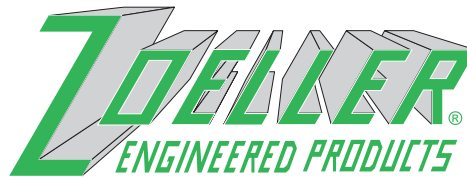
ZM1835

0800

Supersedes

0600

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



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**ZOELLER ENGINEERED PRODUCTS**  
**SUBMERSIBLE PUMP GUIDE SPECIFICATIONS**  
**HAZARDOUS ENVIRONMENT SERIES**  
**COMMERCIAL DUTY EFFLUENT PUMPS**  
**CLASS I, DIVISION I, GROUP C & D**  
**X6161 - X6163 - X6165 - X6188 - X6189**



**1.01**

GENERAL: Contractor shall furnish all labor, material, equipment and incidentals required to provide \_\_\_\_\_ (QTY.) submersible centrifugal effluent / dewatering pump(s) for hazardous environments as specified herein.

**2.01**

OPERATING CONDITIONS: Each submersible pump shall be rated at \_\_\_\_\_ H.P., \_\_\_\_\_ volts, \_\_\_\_\_ phase, \_\_\_\_\_ HZ., 3450 R.P.M. The unit shall produce \_\_\_\_\_ G.P.M. at \_\_\_\_\_ feet of T.D.H.

The submersible pump shall be non-overloading throughout the length of the curve and be capable of operating unsubmerged without damaging the pump. The reserve service factor shall be a minimum of 1.15. The submersible pump shall pass a .75" spherical solid. The motor shall be FM listed for Class I, Division I, and Group C & D locations. The submitted performance curve shall show the flow and head capacity of the pump.

The pump housing configuration shall have a

- 1.5" N.P.T. vertical discharge.
- 2.0" N.P.T. vertical discharge.
- 3.0" N.P.T. vertical discharge.

**3.01**

CONSTRUCTION: Each pump shall be of the close coupled FM listed Model \_\_\_\_\_ submersible pump as manufactured by Zoeller Engineered Products of Louisville, Ky. (800-928-7867). The castings shall be constructed of class 30 cast iron with corrosion resistant powder coated epoxy finish. The motor housing shall be finned and oil-filled to dissipate heat. All external-mating parts shall be machined and sealed with a buna-n square ring. All fasteners exposed to the liquid shall be 300 series stainless steel. The motor shall be protected on the top side with an attached sealed junction box chamber which in the event of cord damage will prevent moisture wicking into the motor housing. The motor shall be protected on the lower side with a tandem mechanical seal arrangement, with each seal having a separate spring assembly. A seal leak probe shall detect the entrance of moisture. The upper and lower ball bearings shall be capable of handling all thrust loads. The pump housing shall be of the concentric design thereby equalizing the pressure forces inside the housing, which will extend the service life of the seals and bearings. The top cap shall have a SS lifting handle. Inlet screens or strainers are prohibited.

**4.01**

ELECTRICAL POWER CORD: The pump shall be supplied with \_\_\_\_\_ 25' / \_\_\_\_\_ 35' / \_\_\_\_\_ 50' of multiconductor power cord. It shall be SO type cord capable of continued exposure to the pumped liquid. Power cord shall be sized for the rated full load amp loading of the pump in accordance with the National Electric Code. Power cable shall enter into the junction box through a compression type-sealing gland. Each conductor in the cord is individually sealed to eliminate wicking of liquids. The entire junction chamber shall be sealed off from the motor housing by through wall terminals to protect the motor from moisture.

**5.01**

MOTOR: The oil-filled motor shall be a Class B insulated NEMA B design, which is FM listed for Class I, Division I, and Group C & D environments. At maximum load, the winding temperature will not exceed 220 degrees F submerged. Since air-filled motors are not capable of dissipating heat, they shall not be considered equal. Single-phase motors shall include an integral thermal overload switch and the capacitor circuit shall be located in the pump assembly. Three phase motors shall incorporate a thermal sensor, which is connected to the motor contactor circuit in the panel.

**6.01**  
BEARINGS AND SHAFT: An upper radial bearing and lower thrust bearing shall be required. The bearings shall be a heavy-duty single ball bearing, which are permanently lubricated by the oil, which fills the motor housing. The motor shaft shall be made of 416 SS and have a minimum diameter of .625".

**7.01**  
SEALS: Pump shall have a dual mechanical seal configuration with the seals mounted in tandem. Each seal assembly shall have carbon rotary and ceramic stationary faces with buna-n elastomer and 316 SS spring. It shall be equal to a Crane Type 6a configuration. Double seals with a common intermediate spring shall not be considered equal.

Optional seal faces shall be  
\_\_\_ silicon carbide / carbon — \_\_\_ Lower / \_\_\_ Upper.  
\_\_\_ silicon carbide / silicon carbide — \_\_\_ Lower / \_\_\_ Upper.

**8.01**  
IMPELLER: The impeller shall be of a fully balanced bronze vortex design. It shall be capable of passing a solid sphere of .75". It shall have pump out vanes located on the back shroud to keep debris away from the seal area. Attempts to improve efficiency by coating impeller shall not be acceptable.

**9.01**  
PAINTING: The pump shall have a corrosion resistant powder coated epoxy finish on all exterior surfaces of 5 mils thick. The color finish will be green.

\_\_\_ Optional coating shall be double epoxy finish protecting all castings coming in contact with the liquid.

**10.01**  
SERVICEABILITY: Components required for the repair of the pump shall be readily available within 24 hours. Components such as mechanical seals and bearings shall not be of a proprietary design and be available from local industrial supply houses. Special tools shall not be required to service the pump. A network of service stations shall be available nationwide in those cases where service requirements are beyond the scope of in-house service mechanics.

**11.01**  
SUPPORT: The pump shall have cast iron support legs enabling it to be a freestanding unit.

For those situations where a freestanding unit is not desired, the following support components are available.  
\_\_\_ Rail system with pump suspended from a base elbow by means of a sealed pump plate attached to the pump. Rail and guide brackets shall be SS. Rail pipes and lifting cables are to be provided by others.  
\_\_\_ Rail system shall be of a non-sparking design.  
\_\_\_ SS intermediate stabilizer required for rail systems used where basin depths are greater than 12 feet.

**12.01**  
TESTING: Each pump shall run in liquid before being shipped. It shall be checked at its maximum running point for performance, amps, grounding, winding insulation, and water tightness.

\_\_\_ An optional certified test based on the Hydraulic Institute or SWPA (Submersible Wastewater Pump Association) Test Standard for submersible pumps.  
\_\_\_ Start up services at the job site by an authorized representative of Zoeller Engineered Products shall be required. Start-up report form ZM1074 should be completed in the presence of the installers and returned to the Project Engineer or Zoeller Engineered Products.

**13.01**  
WARRANTY: Standard warranty shall be 12 months from date of installation or 18 months from date of manufacture. Warranty repairs shall be provided by an authorized service station.