"QUALITY PUMPS SINCE 1939"

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.





SECTION: Z3.10.100

ZM1800 0810 Supersedes 0306

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SSPMA Certified

X6160 & X6180 HAZARDOUS ENVIRONMENT SERIES CLASS I, DIVISION I, GROUP C & D

PRODUCT FEATURES

Commercial Duty Effluent 34" Solids / 3450 RPM



APPLICATIONS



▲ WARNING Not for use in acidic, methanol or ethyl acetate atmospheres.

- Industrial Dewatering.
- · Automotive Repair Facilities Sumps.
- · Septic Tank Effluent.
- · Low Pressure Effluent Sewers.
- · Quick Change Oil Stations.

MATERIAL FEATURES PUMP:

- · Solids ¾" spherical capability.
- Discharge Size 1 1/2", 2", and 3" NPT Vertical.
- · Seals dual mechanical carbon/stationary ceramic/rotary, Buna-N elastomers.
- Construction Cast Iron ASTM A-48, Class 30, 30,000# tensile strength, protected with a corrosion resistant baked on epoxy powder coating.
- Seal leak probes.
- Balanced concentric pump housing and impeller.
- Attaching Hardware 304 stainless steel.
- "O" Ring Seals Neoprene.
- Impeller Bronze Vortex Impeller
- Optional:

 Additional cord length _____ ft.
 - ☐ Silicon carbide seals☐ Viton "O" Ring Seals
 - ☐ Non-sparking Rail Systems



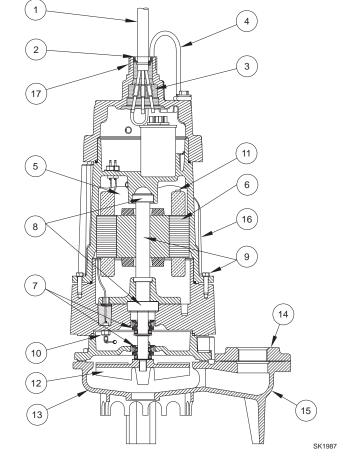
APPROVED

MOTOR:

- 1 Phase 115/200/230 Volt. 3450 RPM.
- 3 Phase 200/230/460/575 Volt, 3450 RPM.
- · Stator Class B insulation and lead wires .
- · 416 SS motor shaft.
- · Oil-filled motor housing.
- · Finned cast iron housing for faster heat dissipation.
- Integral overload protection (1-phase).
- Thermal sensors with lead wires (3-phase).
- · Ball Bearings Upper and lower high carbon chromium steel.
- FM Approved and CSA Certified Class I, Division I, Group C & D construction.
- · Power Cable Length 25'.

ENGINEERING FEATURES:

- 1. 25' of heavy duty power cable.
- 2. Protected cable entrance. Power & Sensor leads in one cable.
- 3. Each conductor is individually sealed to eliminate cord wicking of liquids.
- 4. Lifting bracket.
- Oil-filled motor housing assures uniform heat distribution, lubricates bearings, and conducts heat for cooler running.
- Heavy duty motor features ball bearing construction. Class B motor insulation.
- Dual independent seals. Carbon/stationary, ceramic/rotating, Buna-N elastomers.
- 8. Upper and lower high carbon chromium steel ball bearings.
- 9. Stainless steel shaft and hardware resists corrosion.
- 10. Standard: Seal leak detector probes with an external checking circuit.



- 11. Standard: Thermal sensor protection. Three phase motors have 2 normally closed temperature sensors imbedded in windings. Single phase motors have overload protectors.
- 12. Balanced vortex impeller with top pump out vanes for seal protection.
- 13. Concentric case reduces radial loading for longer bearing and seal life.
- 14. 11/2", 2" & 3" NPT vertical discharge.
- 15. Units protected with corrosion resistant baked on epoxy powder coating.
- 16. Finned motor housing for superior heat dissipation.
- 17. 1.25" NPT threads available for cordage protection.

For additional information on 6100 Series pumps, refer to catalog on Performance Data, ZM1801; Dimensional Data, ZM1792; Guide Specifications, ZM1835.

For information on additional Zoeller products refer to catalog on Rail Systems, ZM1347; Control Panels, ZM1342; Float Switch Brackets and Pump Lifting Cable, ZM1328; Check Valves and Piping Accessories, ZM1348.



X6160 & X6180 HAZARDOUS ENVIRONMENT SERIES CLASS I, DIVISION I, GROUP C & D

TECHNICAL DATA

Commercial Duty Effluent 3/4" Solids / 3450 RPM





MODEL NUMBER:	□ X6161	□ X6163	□ X6165	□ X6185	□ X6186	□ X6188	□ X6189
PUMP NAME PLATE HORSEPOWER: HP	.5	.5	1.0	1.0	1.5	1.5	2.0
DISCHARGE SIZE:	□ 1½" NPT		□ 2" NPT			□ 3" NPT	

SOLID SIZE: in (mm)	¾" (19mm)	TANDEM SEALS:	STANDARD
IMPELLER TYPE:	BRONZE VORTEX	MOTOR DESIGN LETTER:	NEMA B
PUMP NET WEIGHT: lbs. (kg)	125-133 lbs (57-60 kg)	CORD LENGTH: ft (m)	25' (7.6 m) 🗆'
MOTOR SHAFT:	416 SS	SENSOR CORD SIZE:	INCLUDED W/POWER CORD
RPM:	3450	STATOR & LEAD WIRES INSULATION:	CLASS B w/600V LEADS
MOTOR TYPE FM & CSA	SUBMERSIBLE	MAXIMUM STATOR TEMPERATURE:	266°F (130°C)
APPROVED:	CLASS I, DIVISION I, GROUP C & D	TEMPERATURE CODE:	T5 (1PH) T6 (3PH)

SHAFT SEAL CONSTRUCTION:	STANDARD	CARBON/CERAMIC		
	OPTIONAL UPPER	□CARBON/SILICON CARBIDE □SILICON CARBIDE/SILICON CARBIDE		
	OPTIONAL LOWER	□CARBON/SILICON CARBIDE □SILICON CARBIDE/SILICON CARBIDE		
STANDARD SENSING DEVICES**	MOTOR THERMAL SHUTOFF	INTEGRAL OVERLOAD WITH AUTOMATIC RESET - 1 PHASE		
		THERMAL SENSOR WITH LEAD WIRES - 3 PHASE		
	MOISTURE DETECTION	MOISTURE SENSING PROBES WITH LEAD WIRES		
MINIMUM FLUID LEVEL FOR CONTINUOUS OPERATIONS: in (m)		24" (0.6m)		
MAXIMUM WATER TEMPERATURE	::	104°F (40°C)		

^{**}Requires a circuit in control panel to function.

		□115V/1PHASE	□200V/1PHASE	□230V/1PHASE	□200V/3PHASE	□230V/3PHASE	□460V/3PHASE	□575V/3PHASE
MODEL	HP	FLA						
X6161	.5	15.5	8.8	7.5	6.4	5.2	2.9	2.4
X6163	.5	15.5	8.5	7.5	6.0	4.8	2.9	2.4
X6165	1.0	N/A	12.6	10.2	7.5	7.4	3.7	3.0
X6185	1.0	N/A	11.5	9.8	7.5	7.4	3.7	3.0
X6186	1.5	N/A	17.2	13.7	10.3	9.2	4.6	N/A
X6188	1.5	N/A	16.8	14.0	10.3	8.9	4.6	3.5
X6189	2.0	N/A	20.5	17.1	13.2	11.2	6.0	5.8