### "QUALITY PUMPS SINCE 1939"

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.





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SECTION: **Z2.20.100**ZM2310

0409

Supersedes

0706

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# 62 HD SERIES PRODUCT FEATURES

4" & 6" Flanged Discharge Units Models: 6220 6221 6222 6223 6224



### Covered by US Patent Number 6,364,620.

### **APPLICATIONS**

- · Engineered Lift Stations.
- Storm Water Removal.
- · Wastewater Transfer.
- · Industrial Wastewater.

### SPECIFICATIONS PUMP:

- Solids 3" spherical capability.
- Discharge Size 4" & 6" horizontal flanged.
- Seals dual mechanical carbon/rotary, ceramic/stationary, Buna-N elastomers.
- Construction Cast Iron ASTM A-48, Class 30, 30,000# tensile strength, corrosion resistant powder coated epoxy finish.
- Attaching Hardware 304 stainless steel.

Optional: 

Silicon Carbide Seal(s).

- O-ring Elastomers Buna-N.
- Impeller 2 blade semi-open Ductile Iron with top pump out vanes.
- · Moisture detection system.
- ☐ Viton O-ring Elastomers.☐ Vortex Impeller.☐ Bronze Impeller.☐ Trime of the Park Inc.
  - ☐ Trimmed Impeller.☐ Additional Cord Length \_\_\_\_
- ☐ Dry Pit Configuration (5-15 BHP). (Not CSA Listed).
  - High Temperature Construction. (Not CSA Listed).
- ☐ Inverter Duty Motors.
  (Not CSA Listed).

(Tested to UL778 and

☐ Rail Systems.

#### MOTOR:

- 1 Phase 230 Volt, 1750 RPM (5 and 7.5 BHP).
- 3 Phase 200/230/460/575 Volt, 1750 RPM.
- 5 thru 20 BHP.
- Stator Class F insulation and lead wires.
   Nema B design.
- Thermal sensor and leads.
- · Housing Class 30 cast iron, finned, oil-filled.
- · Ball Bearings Dual high carbon chromium steel.
- Power Cable Length 25'.

### **FEATURES**

- 1. 25' of extra heavy duty power cable.
- Protected cable entrance. The compression grommet allows for field replacement of the cable. Optional: 3" heavy wall conduit threads for protection of cable assemblies.
- Potted cords. Each conductor individually sealed to eliminate cord wicking of liquids.
- 4. Lifting lugs integral part of housing (not shown).
- Oil-filled motor housing with finned casting assures uniform heat distribution, lubricates bearings, and conducts heat for cooler running.
- 6. Heavy duty motor features ball bearing construction. Class F motor insulation is double dipped and baked. End connections and lead wires are Class F. At maximum load, winding temperature will not exceed 250°F with motor housing not submerged.
- Tandem seals. Carbon/rolating, ceramic/stationary, Buna-N elastomers. Optional seal materials available.
- 8. Upper and lower high carbon chromium steel ball bearings.
- 9. Stainless steel shaft and hardware resists corrosion.
- Patented moisture detection system with upper and lower probes, protecting the motor from liquid entry.

- 3 11 15 16 16 17 17 18 18 19 17 18 18
- 11. Thermal sensor provides protection against overheating.
- 12. 25' sensor cable.
- Balanced 2 vane semi-open impeller with top pump out vanes for seal protection keyed and bolted to shaft. Recessed vortex design also available as an option.
- 14. Concentric case reduces radial loading for longer bearing and seal life.
- 15. 4" or 6" flanged horizontal discharge. Dry pit units available upon request.
- Vent hole helps prevent air locking.
- 17. Entire unit protected with a corrosion resistant powder coated epoxy finish.

For additional information on the 62 HD Series pumps, refer to catalog on Performance information, ZM2348 and ZM2349; Dimensional Data information, ZM2311, ZM2312, ZM2313 and ZM2314; Guide Specifications, ZM2350; Replacement Parts List and Repair Manual, ZM2354 and Owner's Manual, ZM2353.

For information on additional Zoeller products refer to catalog on Rail Systems, ZM1347; Control Panels, ZM1342; Float Switches and J-Boxes, ZM1536; Float Switch Brackets, ZM1328; Pump Lifting Cables, ZM1328; Check Valves and Piping Accessories, ZM1348.



# 62 HD SERIES TECHNICAL DATA





## 4" & 6" Flanged Discharge Units 5 - 20 BHP

MODEL NUMBER:	□ 6220	□ 6221	□ 6222	□ 6223	□ 6224		
PUMP NAME PLATE HORSEPOWER: BHP	5.0	7.5	10.0	15.0	20.0		
NEC LOCKED ROTOR CODE:	D	F	С	E	В		
MAXIMUM KW INPUT:	5.2	7.8	9.8	13.5	16.8		
IMPELLER DIAMETERS: in (mm) STANDARD	6 <sup>7</sup> /8" (175mm)	7 <sup>3</sup> /8" (187mm)	7 <sup>3</sup> / 4" (197mm)	8 <sup>5</sup> / 8" (219mm)	9 <sup>1</sup> /2" (241mm)		
DISCHARGE SIZE: ☐ 4" FLANGED HORIZONTAL or ☐ 6" FLANGED HORIZONTAL							
☐ Standard Hydraulic Design - REF ZM2349 ☐ Vortex Hydraulic Design - REF ZM2348 ☐ High Headed Hydraulic Design (4" discharge only ) - REF ZM2349							

SOLID SIZE: in (mm)	" (75 mm) TANDEM SEALS:			STANDARD		
IMPELLER TYPE:	DUCTILE IRON SEMI-OPEN	MOTOR DESIGN LETTER:		NEMA B		
	OPTION: □ DUCTILE IRON VORTEX □ BRONZE SEMI OPEN	CORD LENGTH: ft (m)		25' (7.6 m) 🗆'		
FLANGE:	ANSI B16.1	SENSOR CORD SIZE:	#18 - 5			
PUMP NET WEIGHT: lbs. (kg)	350 lbs. (159kg)	POWER CORD SIZE:		#12-4	#8-4	#4-4
MOTER SHAFT:	416 SS	AMPS:		< 20	< 36.7	> 36.7
RPM:	1750	STATOR & LEAD WIRES INSUI	CLASS F			
MOTOR TYPE:	STANDARD SUBMERSIBLE	MAXIMUM STATOR TEMPERA	311°F (155°C)			
	□ *INVERTER DUTY SUBMERSIBLE	*DRY PIT (5 - 15 BHP)				
		*HIGH TEMPERATURE		☐ (175°F MAX.)		

SHAFT SEAL CONSTRUCTION:	STANDARD	CARBON/CERAMIC					
	OPTIONAL UPPER	☐ CARBON / SILICON CARBIDE ☐ SILICON CARBIDE/SILICON CARBIDE					
	OPTIONAL LOWER	☐ CARBON / SILICON CARBIDE ☐ SILICON CARBIDE/SILICON CARBIDE					
O-RING ELASTOMERS	STANDARD	BUNA-N					
	OPTIONAL	□VITON					
STANDARD SENSING DEVICES**	MOTOR THERMAL SHUTOFF	THERMAL SENSORS WITH AUTOMATIC RESET					
	MOISTURE DETECTION	MOISTURE SENSING PROBES					
IMPELLER TRIM:	☐ OPTIONAL	DESIGN POINT: GPM @'TDH, IMPELLER DIA"					
RECOMMENDED FLUID LEVEL FO	OR CONTINUOUS OPERATIONS: in (m)	24" (0.6m) (For Continuous Duty, Refer to Warranty)					
MAXIMUM WATER TEMPERATURI	Ξ:	104°F (40°C)					

<sup>\*</sup>Contact factory. These configurations are not CSA Listed.

<sup>\*\*</sup>Requires a circuit in control panel to function.

MODEL BHP	DUD	SERVICE FACTOR	☐ 230V/ 1 PHASE		☐ 200V / 3 PHASE		☐ 230V / 3 PHASE		☐ 460V / 3 PHASE		☐ 575V / 3 PHASE	
	БПР		FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA	FLA	LRA
6220	5.0	1.2	27.5	91	17.5	61.9	15.2	53.8	7.6	26.9	6.1	21.8
6221	7.5	1.2	36.7	137	25.0	109	22.0	95	11.0	47.5	9.0	37.8
6222	10.0	1.2	N/A	N/A	32.0	109	28.0	95	14.0	47.5	11.0	37.8
6223	15.0	1.2	N/A	N/A	48.3	197	41.7	172	20.9	86.0	16.4	70.0
6224	20.0	1.0	N/A	N/A	59.4	197	54.0	172	27.0	86.0	22.0	70.0