Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



MAIL TO: P.O. BOX 16347 • Louisville, KY 40256-0347 SHIP TO: 3649 Cane Run Road • Louisville, KY 40211-1961 (502) 778-2731 • 1 (800) 928-PUMP • FAX (502) 774-3624



6810-6815 SERIES

PROGRESSING CAVITY GRINDER PUMP MODELS

SECTION: Z4.10.255

ZM2424 1007 Supersedes 0307

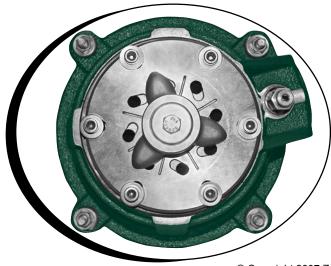
visit our web site: www.zoeller.com

# THE SHARE BY RESERVED BY RESER

# PROGRESSING CAVITY GRINDER PUMP

### **FEATURES:**

- · Finned Class 30 Cast Iron Construction.
- · Corrosion Resistant Powder Coated Epoxy Finish.
- Discharge Size 1¼" NPT.
- 1 & 2 HP, 60 Hz, 1725 RPM.
   Model 6810 1 HP, 230 Volts/1 Ph.
   Model 6815 2 HP, 230 Volts/1 Ph.
- UL Listed 20 ft. 3-wire neoprene cord with 15 amp plug.
- Oil-Filled Hermetically Sealed Motor with Class B Windings.
- Hardened Stainless Steel Cutter and Disc, Rockwell C55-60.
- · Stainless Steel Hydraulic Pump Rotor.
- Pressure Relief Valve.
- Upper and Lower Ball Bearing Construction.
- · Carbon/Ceramic mechanical seal.
- Integral Thermal Overload Protection with Automatic Reset.
- SS Mounting Stand for free standing installation.
- · Preassembled Systems Available.







H™ MINNIBH:
Product may not be exactly as pictured.

## **GRINDER SYSTEMS**

# (A) GRINDER STANDARD FEATURES:

- 1¼" NPT Discharge
- · Carbon/Ceramic Tandem Seals
- Thermal Overload protection
- Hydraulic SS Rotor and Buna-n Stator
- · Stainless Steel Cutter Plate / Cutter
- · Stainless Steel Shaft
- Stainless Steel Hardware
- Corrosion resistant powder coated epoxy paint
- · 20 ft. Power Cord Cord

### **OPTIONS:**

- ☐ 25' Long Cords
- ☐ 35' Long Cords
- ☐ 50' Long Cords

### (A) 6810 & 6815 PROGRESSING CAVITY GRINDER 1 OR 2 HP

11/4" N.P.T. DISCHARGE

P/N	WGT.	MODEL	VOLTS	PH	HP	AMP
□ 6810-0004	88	E810	230	1	1	6.0
□ 6815-0004	91	E815	230	1	2	10.5

Maximum operating temperature 130°F (54°C).

Note: All variable level float switches in this section are mechanically activated and do not contain mercury.

### ELECTRICAL - CONTROL / ALARM / FLOATS / JUNCTION BOX (SELECT 1 OF THE 3 COLUMNS)

## QWIK BOX w/ FLOAT SWITCH (B) ALARM PANEL ☐ P/N 10-0623 Indoor/Outdoor high water alarm with 15' control switch. ☐ P/N 10-0126 NEMA 4X high water alarm with 15' control switch and dry contact. ☐ P/N 10-1494 Indoor high water alarm with 15' control switch. (C) PUMP SWITCH & WEIGHT -1 pump switch required Single piggy-back type 230 volt 13 amp ☐ P/N 10-0035 with 15' cord ☐ P/N 10-0689 weight for alarm float (Indoor Systems only) (D) JUNCTION BOX -1 required ☐ P/N 10-0580 Qwik-Box, NEMA 4X with 230 volt receptacle

### **PLUGGER PANEL**

### (B) CONTROL PANEL

☐ P/N 10-2006 Plugger panel, NEMA 4X with high water alarm and 230 volt receptacle.

# (C) FLOAT SWITCHES - 2 required

Pump: One pump switch Alarm: One control switch

- ☐ P/N 10-0706 piggy-back pump switch with 20' cord
- ☐ P/N 10-0311 piggy-back pump switch with 25' cord
- ☐ P/N 10-1956 piggy-back pump switch with 35' cord
- ☐ P/N 10-0744 mechanical control switch with 20' cord
- ☐ P/N 10-1877 mechanical control switch with 25' cord
- □ P/N 10-1878 mechanical control switch with 35' cord

### (D) JUNCTION BOX

J-Box not recommended with this type control.

### SIMPLEX PANEL

### (B) CONTROL PANEL

- □ P/N 10-2008 Simplex panel, Model E6810 pump, NEMA 4X, with high water alarm and pump circuit breaker, less float switches.
- □ P/N 10-1212 Simplex panel, Model E6815 pump, NEMA 4X, with high water alarm and pump circuit breaker, less float switches.

# (C) FLOAT SWITCHES - 2 required

Pump: One pump switch Alarm: One control switch

- ☐ P/N 10-0706 piggy-back pump switch with 20' cord
- ☐ P/N 10-0311 piggy-back pump switch with 25' cord
- ☐ P/N 10-1956 piggy-back pump switch with 35' cord
- ☐ P/N 10-0744 mechanical control switch with 20' cord
- ☐ P/N 10-1877 mechanical control switch with 25' cord
- ☐ P/N 10-1878 mechanical control switch with 35' cord

# (D) JUNCTION BOX - optional

☐ P/N 10-2145 NEMA 4X with 3 cord seals and conduit connection.

### (E) INDOOR AND OUTDOOR PACKAGED SYSTEMS - PUMP & CONTROLS NOT INCLUDED

# FIBERGLASS BASIN Pump suspended from steel cover P/N 32-0029 24" X 36" TO ALARM FORE PROTECTION PLATE PROTECTION PLATE INT STEEL PROTECTION PLATE INT PLATE STEEL PROTECTION PLATE PROTECTION PLATE PROTECTION PLATE INT PLATE STEEL PROTECTION PLATE PROTECTION PLATE

- Fiberglass Basin
- · Rust Resistant Steel Cover (epoxy coated)
- · Inspection Plate
- Pump Plate
- 3" Adaptaflex Vent Seal
- 1¼" Adaptaflex Discharge Pipe Seal

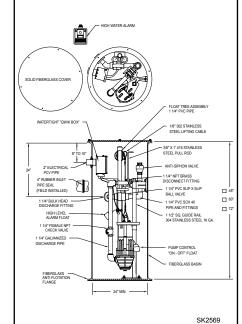
0

- Cord Seal
- 1-4" Rubber Inlet Pipe Seal Field Installed
- Pump Support Hardware
- 1¼" NPT Brass Check Valve Field Installed
- · Ball Valve Field Installed

### OUTDOOR SYS. w/ SQUARE GRS

# FIBERGLASS BASIN & COVER SQUARE GUIDERAIL SYSTEM

- □ P/N 33-0491 24" X 48"
- □ P/N 33-0492 24" X 60"
- ☐ P/N 33-0493 24" X 72"

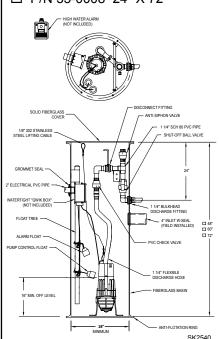


- · Fiberglass Basin with Anti-flotation Ring
- 1½" Galvanized pump discharge piping to disconnect
- 1¼" PVC Discharge Pipe from Disconnect
- 11/4" Adaptaflex Discharge Pipe Seal
- Stainless Steel Square Guide Rail System
- 1' Pull Rod
- 8' SS Lifting Cable
- 1¼" PVC Ball Valve(s)
- 1¼" Brass Check Valve(s)
- 11/4" PVC Anti-siphon Device
- PVC Float Tree
- 1-4" Rubber Inlet Pipe Seal (Field Inst.)
- Fiberglass Cover

### **OUTDOOR SYS. w/ FLEX HOSE DC**

# FIBERGLASS BASIN & COVER 1.25" FLEXIBLE HOSE w/ DISCONNECT

- □ P/N 35-0006 24" X 48"
- ☐ P/N 35-0007 24" X 60"
- ☐ P/N 35-0008 24" X 72"



- Fiberglass Basin with Anti-flotation Ring
- Flex-hose Discharge Assembly with Disconnect Fitting
- 11/4" PVC Discharge Pipe from Disconnect
- 1¼" Adaptaflex Discharge Pipe Seal
- 1' Pull Rod
- 8' SS Lifting Cable
- 1¼" PVC Ball Valve(s)
- 11/4" PVC Check Valve(s)
- 1½" PVC Check valve(s)
   1½" PVC Anti-siphon Device
- PVC Float Tree
- 1-4" Rubber Inlet Pipe Seal (Field Inst.)
- Fiberglass Cover

### (F) ACCESSORIES FOR FIELD ASSEMBLED SYSTEMS

SK2628

### **FLEX-HOSE DISCHARGE ASM.**

☐ P/N 10-2038 w/30" hose

### **SQUARE GUIDE RAIL SYSTEM**

- ☐ P/N 39-0106 48" Deep Basin
- ☐ P/N 39-0107 60" Deep Basin
- ☐ P/N 39-0108 72" Deep Basin
- ☐ P/N 39-0070 Rail Extension Bracket

### **SS LIFTING CABLES AND ROD**

- □ P/N 39-0031 8' Cable
- ☐ P/N 39-0032 12' Cable
- ☐ P/N 39-0069 1' Rod

# PREWIRED CONDUIT (10-0580 Qwik Box Required)

- □ 5100-0016 25'
- □ 5100-0017 35'
- □ 5100-0018 50¹

# GALVANIZED 1.25" DISCHARGE ELBOW

☐ P/N 018386

### **CHECK VALVE**

☐ P/N 30-0223 1.25" NPT Brass

### **BALL VALVE**

☐ P/N 30-0165 1.25" PVC

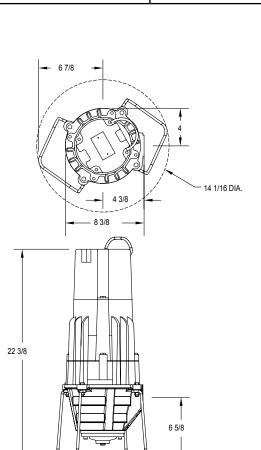
# PREPACKAGED AND JOB READY SYSTEMS

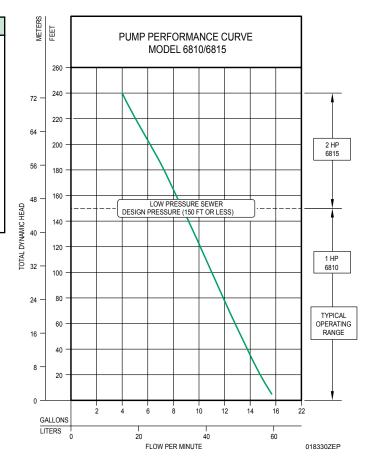
INDOOR				
RE	Q.			
1	6810 or 6815 Grinder	P/N	(A)	
1	Alarm Panel	P/N	(B)	
1	Piggyback Pump Switch	P/N	(C)	
1	Weight for Alarm Float	P/N	(C)	
1	Basin, Cover and Hardware	P/N	(E)	

OUTDOOR			
RE	Q.		
1	6810 or 6815 Grinder	P/N	(A)
1	Control Panel/Alarm System	P/N	(B)
1	Piggyback Pump Switch	P/N	(C)
1	Control Switch (if required)	P/N	(C)
1	Junction Box (if required)	P/N	(D)
1	Package Basin Assembly	P/N	(E)

# FIELD MOUNT SYSTEMS

SIMPLEX				
REC	Q.			
1	6810 or 6815 Grinder	P/N (A)		
1	Control Panel / Alarm System	P/N (B)		
1	Piggyback Pump Switch	P/N (C)		
1	Control Switch			
	(if required)	P/N (C)		
1	Weight for Alarm Float			
	(if required)	P/N (C)		
1	Junction Box (Optional)	P/N(D)		
1	Optional Accessories	P/N(F)		
	•	P/N(F)		
		P/N(F)		
		P/N(F)		





Manufacturers of ... "QUALITY PUMPS SINCE 1939"