"JUALITY FUMPS SINCE 1939"

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



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FEATURES:

- Durable Heavy Duty Finned Cast Iron Construction.
- 2 HP, 60 Hz, 3450 RPM.
- Corrosion resistant powder coated epoxy finish.
- Oil-Filled Hermetically Sealed Motor with Class F Insulation.
- Hardened Stainless Steel Cutter and Disc.
- Cutters Protected from Abrasive Solids.
- Cutters can automatically alternate direction to enhance blade life and free hang-ups. (automatic or manual)
- Stainless Steel Screws, Bolts, and Lifting Bail.
- · Easily adapts to many existing competitors' rail systems.
- Tandem seals with leak detection.
- Automatic Thermal Overload Protection (Single Phase)
- Thermal Sensor Protection (Standard on 3 Phase)
- Legs provide for free standing installation.
- Preassembled Systems Available.

PUMP SYSTEMS AND REVERSING CONTROLS



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GRINDER SYSTEMS

(A) GRINDER MODEL - 6840 2 HP, 1¼" N.P.T. VERTICAL DISCHARGE - 20 FT. CORDS							
P/N	WGT.	MODEL	VOLTS	PH	AMP		
□ 6840-0004	137	E6840	230	1¤	17.2		
□ 6840-0005	137	16840	200	1¤	20.0		
□ 6840-0006	132	F6840	230	3	10.8		
□ 6840-0007	132	J6840	200	3	12.3		
□ 6840-0008	132	G6840	460	3	5.5		
□ 6840-0009	132	BA6840	575	3	4.5		

¤ Single phase units require a set of capacitors and relay starting components.

STANDARD FEATURES:

- Reversible Cutter Action Manual/Auto**
- 1¹/₄" NPT Vertical Discharge
- · Carbon/Ceramic Tandem Seals
- Thermal Sensors** (O.L. on 1Ph)
- Moisture Probes**
- Balanced Bronze Impellers
- Stainless Steel Cutter and Plate (R-C 55-60)
- Stainless Steel Shaft
- Stainless Steel Lifting Bail
- Corrosion resistant powder coated epoxy paint
- 20 ft. Power Cord 20 ft. Sensor Cord

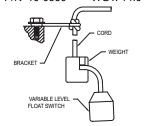
UL Listed

OPTIONS:

- □ Extended Cord Lengths
- □ Anti-Siphon Device
- **Requires Circuit in Control Panel to Function

(C) VARIABLE LEVEL FLOAT SWITCHES INDOOR SYSTEM

- 3 Switches and Weights without Brackets □ P/N 10-0347 WGT. 9.5 4 Switches and Weights without Brackets
- □ P/N 10-0348 WGT. 13.0 OUTDOOR SYSTEM
- 3 Switches with Weights and Brackets
- □ P/N 10-0329 WGT. 10.0
- 4 Switches with Weights and Brackets □ P/N 10-0330 WGT. 14.0



SK1328

(D) CHECK VALVES

1¼" Cast Iron NPT Female □ *P/N* 30-0163 *WGT*. 7.5 1½" Cast Iron NPT Female □ *P/N* 30-0164 *WGT*. 7.5 2" Cast Iron NPT Female □ *P/N* 30-0152 *WGT*. 10.0 FEMALE THREADS BOTH ENDS SK1330

(B) CONTROL PANELS					
	SIMP	DUPLEX			
	NEMA	NEMA 4X			
MODEL	P/N	WGT.	P/N	WGT.	
E or I 6840	□ 10-0393	15	□ 10-0397	21	
E or I 6840	□ 10-0420*	17	□ 10-0512*	23	
F or J 6840	□ 10-0394	18	□ 10-0398	21	
G6840	□ 10-0395	18	□ 10-0399	21	
BA6840	□ 10-0396	18	□ 10-0400	21	

*With Audible and Visible High Water Alarm

(B) CONTROL PANEL

STANDARD FEATURES:

- Nema 4X Outdoor Rating
- Starting, Control, and Alarm Circuits
 Circuit Breaker and Rated Motor Contactor
- (single phase)
- Capacitors and Motor Starting Relay on Single Phase
- Motor Protective Switch (circuit breaker/adj overloads) and Rated Motor Contactor (three phase)
- Alternating Circuit (Duplex)
- Automatic Reversing Circuit
- · High Water Alarm Light
- · Internal Seal Leak Light
- HOA Switches and Pilot Light(s)
- Terminal Strips
- Thermal Cut-Out Circuit (three phase only)
- Padlock Hasp
- Capacitors/Start Relay (single phase)
- UL Listed

SIMPLEX REVERSING CONTROL BOXES*

	AUTON	IATIC	MANUAL		
MODEL	P/N	WGT.	P/N	WGT.	
E6840	□ 10-0352	8	□ 10-0360	7	
16840	□ 10-0352	8	□ 10-0360	7	
F6840	□ 10-0353	6	□ 10-0361	5	
J6840	□ 10-0353	6	□ 10-0361	5	
G6840	□ 10-0353	12	□ 10-0362	5	
BA6840	□ 10-0355	12	□ 10-0362	5	

* These control boxes consist of the reversing mechanisms and capacitors (1PH units) only. They will not

control pumps. Refer to Section B for complete system

controls. For duplex applications use two simplex reversing control boxes. (For pump prefix identification see News & Views 0052) FOR GRINDER PUMP ONLY Single Phase Pump Requires Two Capacitors and a Motor Starting Relay Factory Mounted in a Nema 4X starter pack.

□ P/N 10-0379 WGT. 7

Two Capacitors and Motor Starting Relay shipped loose to be mounted in existing panel.

□ P/N 10-0380 WGT._2

THE MODEL 6840 GRINDER WILL FIT ON MYER'S RAIL P/N <u>RWG125</u> (1 Required) & <u>RWGD125</u> (2 required) by using Zoeller's Adapter.

□ P/N 10-0381 WGT. 3

Hydro-O-Matic's Hydr-O-Rail[®] bolts directly to Model 6840 by using base adapter.

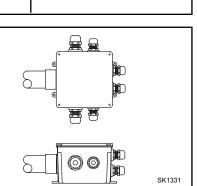
Specify when ordering.

(E) JUNCTION BOXES - TYPE 4X SIMPLEX

5 Holes with Seals for (1) Power Cord, (1) Sensor Cord, (3) Float Switch Cords. $\Box P/N$ 10-0331 *WGT*. 2.5 3 Float System

DUPLEX

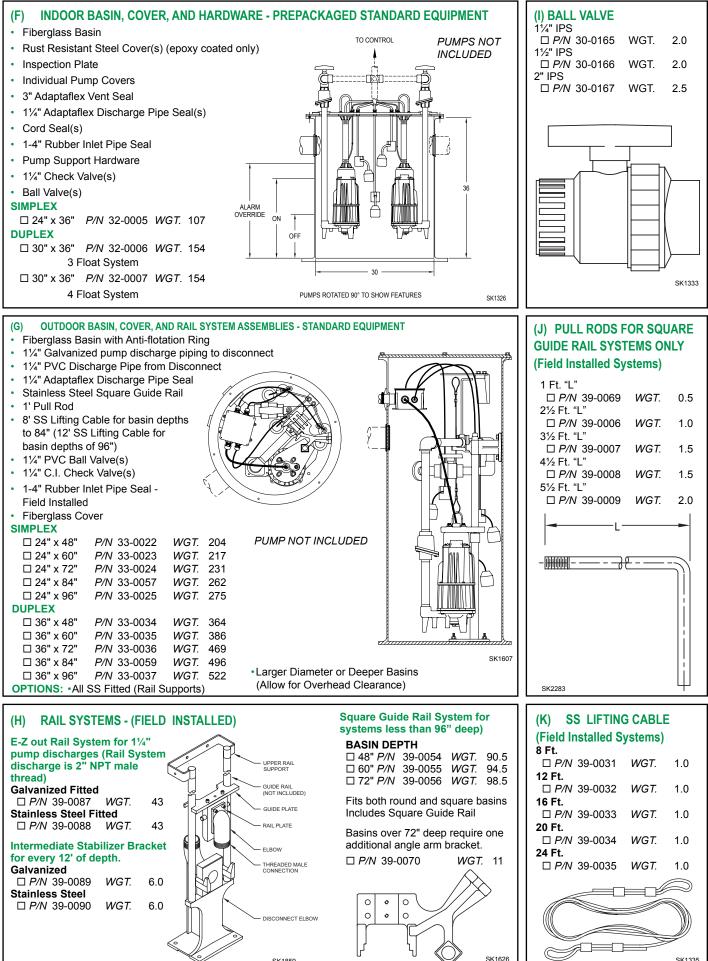
8 Holes with Seals for (2) Power Cords,
(2) Sensor Cords, (3 or 4) Float Switch Cords.
□ *P/N* 10-0332 *WGT*.2.5 3 Float System
□ *P/N* 10-0421 *WGT*.2.5 4 Float System



- **OPTIONS:**
- □ Audible High Water Alarm
- □ Flasher for High Water Alarm Light
- Flasher for High Water Alarm Light
- Manual Reset of High Water Alarm
- □ Intrinsically Safe Relays
- Manual Reversing Switch
- □ Elapsed Time Meters
- Dry Auxiliary Contact
- For other options, consult factory

lactory

Maximum Temperature for Sewage 130°F (54°C)



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SK1859

SK1335

PREPACKAGED AND JOB READY SYSTEMS

SIMPLEX		INDOOR		DUPLEX	
 REQ. 1 Grinder 1 Simplex Control Panel 1 Variable Level FI. Sw. Assm. 1 Basin, Cover and Hardware 	P/N P/N P/N P/N	(A) (B) (C) (F)	1 Du 1 Va	rinders uplex Control Panel ariable Level Fl. Sw. Assm. asin, Cover and Hardware	P/N (A) P/N (B) P/N (C) P/N (F)
SIMPLEX		OUTE	OOR	DUPLEX	
REO			PEO		

REQ.			REQ.	
1 Grinder	P/N	(A) 1	2 Grinders	P/N (A)
1 Simplex Control	I Panel P/N	(B)	1 Duplex Control Panel	P/N (B)
1 Variable Level F	-I. Sw. Assm. P/N	(C)	1 Variable Level FI. Sw. Assm.	P/N (C)
1 J-Box	P/N	(E)	1 J-Box	P/N (E)
1 Basin, Cover an	nd Rail System P/N	(G)	1 Basin, Cover and Rail System	P/N (G)

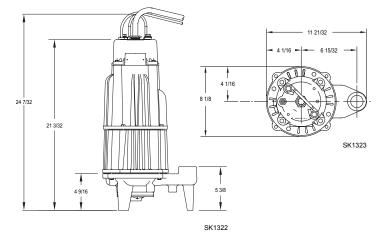
FIELD MOUNT SYSTEMS

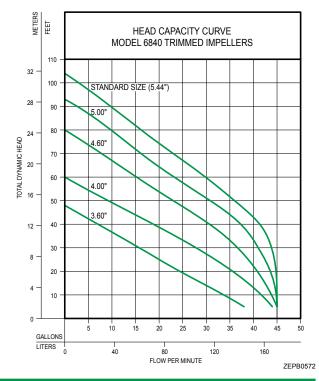
SIMPLEX				
RE	Q.			
1	Grinder	P/N (A)	
1	Simplex Control Panel	P/N (B)	
1	Variable Level FI. Sw. Assm.	P/N (C)	
1	Junction Box	P/N (E)	
1	Rail System	P/N (H)	
1	Angle Arm/Intermediate Bracket*	P/N (H)	
1	Pull Rod**	P/N ((J)	
1	S.S. Lifting Cable	P/N (K)	
	DUPLEX			
RE	Q.			
2	Grinders	P/N (A)	
1	Duplex Control Panel	P/N (B)	
1	Variable Level Fl. Sw. Assm.	P/N (C)	
1	Junction Box	P/N (E)	
2	Rail Systems	P/N (H)	
2	Angle Arm/Intermediate Bracket*	P/N (H)	
2	Pull Rods**	P/N ((J)	
2	S.S. Lifting Cables	P/N (K)	

* Required for basin depths over 72" (Square Guide Rail) and over 12' (E-Z Out Rail). Allow for overhead clearances.

** For Square Guide Rail only. Access Doors Available on Field Mount Systems - Consult Factory Special Basin Configurations - Consult Factory Junction Box Mounting & Assembly - Consult Factory

Manufacturers of ... DUALITY FUMPE SINCE 1939





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