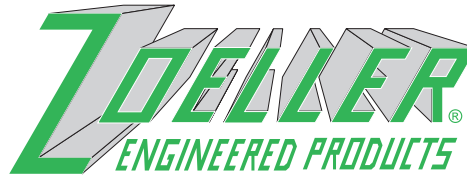


"QUALITY PUMPS SINCE 1939"

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



SECTION: Z1.20.160

ZM1726

0600

Supersedes

0599

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ZOELLER ENGINEERED PRODUCTS SUBMERSIBLE PUMP GUIDE SPECIFICATIONS 6000 SERIES COMMERCIAL SEWAGE PUMPS 6292 - 6293 - 6294 - 6295



1.01

GENERAL: Contractor shall furnish all labor, material, equipment and incidentals required to provide _____ (QTY.) submersible centrifugal sewage / dewatering pump (s) as specified herein.

2.01

OPERATING CONDITIONS: Each submersible pump shall be rated at _____ H.P., _____ volts, _____ phase, _____ HZ., 3450 R.P.M. The unit shall produce _____ G.P.M. at _____ feet of T.D.H.

The submersible pump shall be non-overloading throughout the length of the curve and be capable of operating not submerged without damaging the pump. The reserve service factor shall be a minimum of 1.15. The submersible pump shall pass a 2.0" spherical solid. The submitted performance curve shall show the flow and head capacity of the pump.

The pump housing configuration shall have a

____ 2.0" N.P.T. vertical discharge.

____ 3.0" N.P.T. vertical discharge.

3.01

CONSTRUCTION: Each pump shall be of the close coupled U.L. listed Model _____ submersible pump as manufactured by Zoeller Engineered Products of Louisville, Ky. (800-928-7867). The castings shall be constructed of epoxy coated class 25 cast iron. The motor housing shall be finned and oil-filled to dissipate heat. All external-mating parts shall be machined and sealed with a buna-n square ring. All fasteners exposed to the liquid shall be 300 series stainless steel. The motor shall be protected on the top side with an attached sealed junction box chamber which in the event of cord damage will prevent moisture entering the motor housing. The motor shall be protected on the lower side with a tandem mechanical seal arrangement with each seal having a separate spring assembly. The upper and lower bearings shall be capable of handling all thrust loads. The pump housing shall be of the concentric design thereby equalizing the pressure forces inside the housing which will extend the service life of the seals and bearings. The top cap shall have a SS lifting handle.

As an optional feature include ____ seal leak probes in the seal chamber.

4.01

ELECTRICAL POWER CORD: The pump shall be supplied with ____ 25' / ____ 35' / ____ 50' of multiconductor power cord. It shall be SO type cord capable of continued exposure to the pumped liquid. Power cord shall be sized for the rated full load amp loading of the pump in accordance with the National Electric Code. Power cable shall enter into the junction box through a compression type-sealing gland. Water sealing and strain relief are separated. The entire junction chamber shall be sealed off from the motor housing by thru wall terminals to protect the motor from moisture.

5.01

MOTOR: The oil-filled motor shall be a Class B insulated NEMA B designs. At maximum load, the winding temperature will not exceed 220 degrees F unsubmerged. Since air-filled motors are not capable of dissipating heat, they shall not be considered equal. Single-phase motors shall include an integral thermal overload switch and the capacitor circuit shall be located in the pump assembly. Three phase motors shall use magnetic starters with overload relays in the control panel for further protection.

6.01

BEARINGS AND SHAFT: An upper radial bearing and lower thrust bearing shall be required. The upper bearing shall be a bronze sleeve type and lower thrust shall be a heavy-duty single ball bearing which are permanently lubricated by the oil which fills the motor housing. The motor shaft shall be made of 416 SS and have a minimum diameter of .625".

7.01

SEALS: Pump shall have a dual mechanical seal configuration with the seals mounted in tandem. Each seal assembly having carbon rotary and ceramic stationary faces with buna-n elastomer and 316 SS spring. It shall be equal to a Crane Type 6a configuration. Double seals with a common intermediate spring shall not be considered equal.

Optional seal faces shall be

- ___ Silicon carbide / carbon — ___ Lower / ___ Upper.
- ___ Silicon carbide / silicon carbide — ___ Lower / ___ Upper.

8.01

IMPELLER: The impeller shall be of a fully balanced bronze vortex design. It shall be capable of passing a solid sphere of 2.0" under the impeller. It shall have pump out vanes located on the back shroud to keep debris away from the seal area. Attempts to improve efficiency by coating impeller shall not be acceptable.

9.01

PAINTING: The pump shall have a corrosion resistant coating of high solids epoxy mastic on all exterior surfaces of 8 - 10 mils thick. The color finish will be green.

Optional coating shall be ___ double epoxy finish protecting all castings coming in contact with the liquid.

10.01

SERVICEABILITY: Components required for the repair of the pump shall be readily available within 24 hours. Components such as mechanical seals and bearings shall not be of a proprietary design and be available from local industrial supply houses. Special tools shall not be required to service the pump. A network of service stations shall be available nationwide in those cases where service requirements are beyond the scope of in-house service mechanics.

11.01

SUPPORT: The pump shall have cast iron support legs enabling it to be a freestanding unit. The legs will be high enough to allow a 2" sphere to pass below the housing.

For those situations where a freestanding unit is not desired, the following support components are available.

- ___ Rail system with pump suspended from a base elbow by means of a sealed pump plate attached to the pump. Rail and guide brackets shall be SS. Rail pipes and lifting cables are to be provided by others.
- ___ SS intermediate stabilizer required for rail systems used where basin depths are greater than 12 feet.

For those "Outdoor" installations requiring a factory assembled basin package:

- ___ Simplex system with a ___" diameter by ___" depth basin.
- ___ Duplex system with a ___" diameter by ___" depth basin.

12.01

TESTING: Each pump shall run in liquid before being shipped. It shall be checked at its maximum running point for performance, amps, grounding, winding insulation, and water tightness.

___ An optional certified test based on the Hydraulic Institute or SWPA (Submersible Wastewater Pump Association) Test Standard for submersible pumps.

___ Start up services at the job site by an authorized representative of Zoeller Engineered Products shall be required. Start-up report form ZM1074 should be completed in the presence of the installers and returned to the Project Engineer or Zoeller Engineered Products.

13.01

WARRANTY: Standard warranty shall be 12 months from date of installation or 18 months from date of manufacture. Warranty repairs shall be provided by an authorized service station.



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