# Liberty Pumps



#### Models:

#### SINGLE PHASE

LE71M115V, 12a, manual LE71A 115V, 12a, automatic LE72M 208-230V, 6a, manual LE72A 208-230V, 6a, automatic

#### 3-PHASE

LE73M 208-230V, 4.1a, manual\* LE74M 440-480V, 2.1a, manual\*

\*NOTE: 3-phase models require control panel for automatic operation. See sewage accessories literature for complete information on all Simplex and Duplex controls.

### Sewage **Pumps**

3/4 hp 2" Solids-Handling

#### Features:

- · Rugged 2 vane, semi-open cast iron impellers
- Cast iron housings and volute with all stainless and brass fasteners
- 416 stainless steel rotor shaft
  - · Oil-filled, hermetically sealed motors
  - Built-in thermal protection on single phase models
  - 2" or 3" flanged discharge
- Permanently lubricated upper and lower ball bearings
  - · Unitized shaft seals
- Single float mechanical level control with series plug for manual bypass operationstandard on single-phase automatic models
  - Adjustable pumping range
- Quick-disconnect 10' standard power cord allows replacement of cord in seconds without breaking seals to motor. (25' length optional)

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## LE70-SERIES TECHNICAL SPECIFICATIONS

#### ALL MODELS: 3/4 HP, 1725 RPM

#### **PUMP**

| The pump(s) shall be model        | as                     |
|-----------------------------------|------------------------|
| manufactured by Liberty Pumps, E  | Bergen, N.Y. or equal  |
| The pump(s) shall have a capacity | of GPM at              |
| a total dynamic head off          | feet. Motor size shall |
| be 3/4 horsepower, phase          | e, 60 hz. and          |
| volt operation.                   |                        |

#### **MOTOR**

The pump motor shall be of the submersible type, oil filled, and hermetically sealed. Single phase motors shall have thermal overload protection embedded in the windings, and shall automatically reset when motor cools. Threephase motors shall have heat breakers incorporated into the control panel, properly sized for the horsepower and amperage of the pump(s).

The rotor shaft shall be made of 416 stainless steel and shall be supported by a lower ball bearing, and an upper sleeve bearing.

The power cord shall be of the quick-disconnect design.

#### **IMPELLER**

The pump impeller shall be cast iron, 2 vane, semi-open, and shall be capable of passing a 2" spherical solid.

#### SEAL

The shaft seal shall be of the carbon/ceramic unitized design, with BUNA N elastomers and stainless housings.

#### **EXTERNAL CONSTRUCTION**

The pump volute, legs and motor housing shall be heavy gray iron castings, class 25 or better. All castings shall be powder coated before assembly.

All fasteners shall be of 300-series stainless steel.

#### LEVEL CONTROL

The pump shall be controlled by an adjustable mechanical switch sealed in a PVC float, and shall have a series plug for manual bypass operation.

|              | MODELS | VOLTS   | PHASE | AMPS | DISCHARGE  | AUTOMATIC |
|--------------|--------|---------|-------|------|------------|-----------|
| SINGLE PHASE | LE71M2 | 115     | 1     | 12   | 2" FLANGED | NO        |
|              | LE71A2 | 115     | 1     | 12   | 2" FLANGED | YES       |
|              | LE72M2 | 208-230 | 1     | 6    | 2" FLANGED | NO        |
|              | LE72A2 | 208-230 | 1     | 6    | 2" FLANGED | YES       |
|              | LE71M3 | 115     | 1     | 12   | 3" FLANGED | NO        |
|              | LE71A3 | 115     | 1     | 12   | 3" FLANGED | YES       |
|              | LE72M3 | 208-230 | 1     | 6    | 3" FLANGED | NO        |
|              | LE72A3 | 208-230 | 1     | 6    | 3" FLANGED | YES       |
| 3-PHASE      | LE73M2 | 208-230 | 3     | 4.1  | 2" FLANGED | NO        |
|              | LE74M2 | 440-480 | 3     | 2.1  | 2" FLANGED | NO        |
|              | LE73M3 | 208-230 | 3     | 4.1  | 3" FLANGED | NO        |
|              | LE74M3 | 440-480 | 3     | 2.1  | 3" FLANGED | NO        |

10' cord standard on above models. For 25' cord options, add a "-2" suffix to model number. Example: LE71A2-2 for Model LE71A2 with 25' cord.

NOTE: 3-Phase models require panel for automatic operation. See sewage accessories literature for complete information on all simplex and duplex controls.

#### **DIMENSIONAL DATA:**

Weight: LE71M: 60 LBS.

Height: 14.1"

Major Width: 12.5"

Maximum fluid temperature 140° F.

Dual Safety certification for the United States and Canada.





Specifications are subject to change without notice.

## PERFORMANCE CURVE

