Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.





**SECTION: 2.50.040** 

FM1232 0408 Supersedes 0906

visit our web site: www.zoeller.com

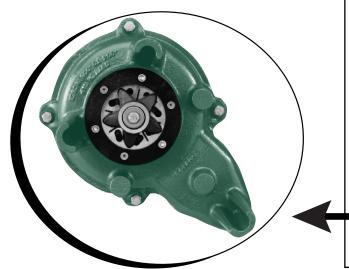
MAIL TO: P.O. BOX 16347 • Louisville, KY 40256-0347 SHIP TO: 3649 Cane Run Road • Louisville, KY 40211-1961 (502) 778-2731 • 1 (800) 928-PUMP • FAX (502) 774-3624

# THE CLASE DISCRIPTION OF THE SERVICES DISCRIPTION OF THE S

### **FEATURES:**

- Durable Heavy Duty Finned Cast Iron Construction.
- 2 HP, 60 Hz, 3450 RPM.
- Oil-Filled Hermetically Sealed Motor with Class F Insulation.
- · Hardened Stainless Steel Cutter and Disc.
- Cutters Protected from Abrasive Solids.
- Cutters can automatically alternate direction to enhance blade life and free hang-ups. (automatic or manually)
- · Stainless Steel Screws, Bolts, and Lifting Bail.
- Easily adapts to many existing competitors' rail systems.
- · Tandem seals with leak detection.
- Automatic Thermal Overload Protection (Single Phase)
- Thermal Sensor Protection (Standard on 3 Phase)
- · Legs provide for free standing installation.
- Preassembled Systems Available.
- Corrosion resistant powder coated epoxy finish.

Note: All variable level float switches in this section are mechanically activated and do not contain mercury.



# PUMP SYSTEMS AND REVERSING CONTROLS



# **GRINDER SYSTEMS**

(A) GRINDER MODEL - 840 2 HP, 11/4" N.P.T. VERTICAL DISCHARGE - 20 FT. CORDS					
P/N	WGT.	MODEL	VOLTS	PH	AMP
□ 840-0004	137	E840	230	1¤	17.2
□ 840-0005	137	1840	200	1¤	20.0
□ 840-0006	132	F840	230	3	10.8
□ 840-0007	132	J840	200	3	12.3
□ 840-0008	132	G840	460	3	5.5
□ 840-0009	132	BA840	575	3	4.5

¤ Single phase units require a set of capacitors and relay starting components.

### STANDARD FEATURES:

- Reversible Cutter Action Manual/Auto\*\*
- 1¼" NPT Vertical Discharge
- Carbon/Ceramic Tandem Seals
- Thermal Sensors\*\* (O.L. on 1Ph)
- Moisture Probes\*\*
- · Balanced Bronze Impellers
- Stainless Steel Cutter and Plate (R-C 55-60)
- · Stainless Steel Shaft
- · Stainless Steel Lifting Bail
- · Corrosion resistant powder coated epoxy paint
- · 20 ft. Power Cord 20 ft. Sensor Cord
- UL Listed

### **OPTIONS:**

- ☐ Extended Cord Lengths
- ☐ Anti-Siphon Device
- \*\*Requires Circuit in Control Panel to Function

# (C)\* VARIABLE LEVEL FLOAT SWITCHES INDOOR SYSTEM

3 Switches and Weights without Brackets
☐ P/N 10-0347 WGT. 9.5

4 Switches and Weights without Brackets

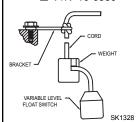
☐ P/N 10-0348 WGT. 13.0

### **OUTDOOR SYSTEM**

3 Switches with Weights and Brackets
☐ P/N 10-0329 WGT. 10.0

4 Switches with Weights and Brackets

□ P/N 10-0330 WGT. 14.0



Note: All variable level float switches in this section are mechanically activated and do not contain mercury.

SK1330

### (D) CHECK VALVES

11/4" Cast Iron NPT Female

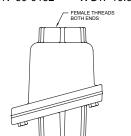
□ *P/N* 30-0163 *WGT.* 7.5

11/2" Cast Iron NPT Female

□ *P/N* 30-0164 *WGT.* 7.5

2" Cast Iron NPT Female

□ P/N 30-0152 WGT. 10.0



(B) CONTROL PANELS				
	SIMPLEX DUPLEX			
NEMA 4X NEMA 4X				4X
MODEL	P/N	WGT.	P/N	WGT.
E or I 840	□ 10-0393	15	□ 10-0397	21
E or I 840	□ 10-0420*	17	□ 10-0512*	23
F or J 840	□ 10-0394	18	□ 10-0398	21
G840	□ 10-0395	18	□ 10-0399	21
BA840	□ 10-0396	18	□ 10-0400	21

\*With Audible and Visible High Water Alarm

# (B) CONTROL PANEL STANDARD FEATURES:

- Nema 4X Outdoor Rating
- Starting, Control, and Alarm Circuits
- Circuit Breaker and Rated Motor Contactor (single phase)
- Capacitors and Motor Starting Relay on Single Phase
- Motor Protective Switch (circuit breaker/adj overloads) and Rated Motor Contactor (three phase)
- Alternating Circuit (Duplex)
- · Automatic Reversing Circuit
- · High Water Alarm Light
- · Internal Seal Leak Light
- HOA Switches and Pilot Light(s)
- · Terminal Strips
- Thermal Cut-Out Circuit (three phase only)
- Padlock Hasp
- Capacitors/Start Relay (single phase)
- UL Listed

### OPTIONS:

- ☐ Audible High Water Alarm
- ☐ Flasher for High Water Alarm
- □ Manual Reset of High Water Alarm
- □ Intrinsically Safe Relays
- ☐ Elapsed Time Meters
- ☐ Dry Auxiliary Contact
- ☐ For other options, consult factory

Maximum Temperature for Sewage 130°F (54°C)

### SIMPLEX REVERSING CONTROL BOXES\*

	AUTON	MATIC	MANUA	AL
MODEL	P/N	WGT.	P/N	WGT.
E840	□ 10-0352	8	□ 10-0360	7
1840	□ 10-0352	8	□ 10-0360	7
F840	□ 10-0353	6	□ 10-0361	5
J840	□ 10-0353	6	□ 10-0361	5
G840	□ 10-0354	12	□ 10-0362	5
BA840	□ 10-0355	12	□ 10-0362	5

\* These control boxes consist of the reversing mechanisms and capacitors (1Ph units) only. They will not control pumps. Refer to Section B for complete system controls. For duplex applications use two simplex reversing control boxes. (For pump prefix identification see News & Views 0052)

### FOR GRINDER PUMP ONLY

Single Phase Pump Requires Two Capacitors and a Motor Starting Relay Factory Mounted in a Nema 4X starter pack.

□ P/N 10-0379 WGT. 7

Two Capacitors and Motor Starting Relay shipped loose to be mounted in existing panel.

☐ P/N 10-0380 WGT.\_2

## THE MODEL 840 GRINDER WILL FIT ON MYER'S RAIL

P/N <u>RWG125</u> (1 Required) & <u>RWGD125</u> (2 required) by using Zoeller's Adapter.

□ P/N 10-0381 WGT. 3

Hydro-O-Matic's Hydr-O-Rail® bolts directly to Model 840 by using base adapter.

Specify when ordering.

### (E) JUNCTION BOXES - TYPE 4X

### **SIMPLEX**

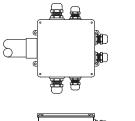
5 Holes with Seals for (1) Power Cord, (1) Sensor Cord, (3) Float Switch Cords.

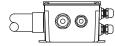
□ P/N 10-0331 WGT. 2.5 3 Float System

### **DUPLEX**

8 Holes with Seals for (2) Power Cords,

- (2) Sensor Cords, (3 or 4) Float Switch Cords.
- ☐ *P/N* 10-0332 *WGT*.2.5 3 Float System
- □ *P/N* 10-0421 *WGT*.2.5 4 Float System





### INDOOR BASIN, COVER, AND HARDWARE - PREPACKAGED STANDARD EQUIPMENT

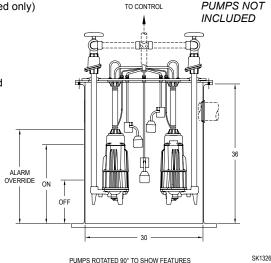
- Fiberglass Basin
- Rust Resistant Steel Cover(s) (epoxy coated only)
- Inspection Plate
- Individual Pump Covers
- 3" Adaptaflex Vent Seal
- 11/4" Adaptaflex Discharge Pipe Seal(s)
- · Cord Seal(s)
- 1-4" Rubber Inlet Pipe Seal Field Installed
- Pump Support Hardware
- 11/4" Check Valve(s)
- Ball Valve(s)

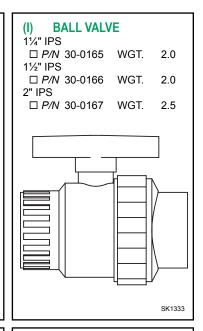
### **SIMPLEX**

□ 24" x 36" *P/N* 32-0005 *WGT.* 107

### **DUPLEX**

- □ 30" x 36" P/N 32-0006 WGT. 154 3-Float System
- □ 30" x 36" *P/N* 32-0007 *WGT*. 154 4-Float System



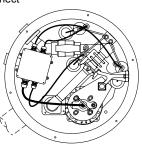


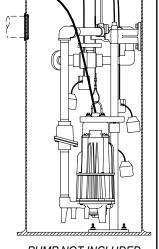
### OUTDOOR BASIN, COVER, AND RAIL SYSTEM ASSEMBLIES - STANDARD EQUIPMENT

- Fiberglass Basin with Anti-flotation Ring
- 1¼" Galvanized pump discharge piping to disconnect
- 1¼" PVC Discharge Pipe from Disconnect
- 1¼" Adaptaflex Discharge Pipe Seal
- · Stainless Steel Square Guide Rail
- 1' Pull Rod
- 8' SS Lifting Cable for basin depths to 84" (12' SS Lifting Cable for basin depths of 96")
- 11/4" PVC Ball Valve(s)
- 11/4" C.I. Check Valve(s)
- 1-4" Rubber Inlet Pipe Seal (Field Installed)
- Fiberglass Cover

### **SIMPLEX**

- □ 24" x 48" P/N 33-0022 WGT. 206 □ 24" x 60" P/N 33-0023 WGT 219 □ 24" x 72" P/N 33-0024 WGT. 233 □ 24" x 84" P/N 33-0057 WGT. 264 □ 24" x 96" P/N 33-0025 WGT. 277 **DUPLEX** □ 36" x 48" P/N 33-0034 WGT. 367 □ 36" x 60" P/N 33-0035 WGT. 389
- □ 36" x 72" P/N 33-0036 WGT. 472 □ 36" x 84" P/N 33-0059 WGT. 499 WGT. 525 □ 36" x 96" P/N 33-0037 OPTIONS: •All SS Fitted • Larger Diameter or Deeper Basins (Allow for Overhead Clearance)

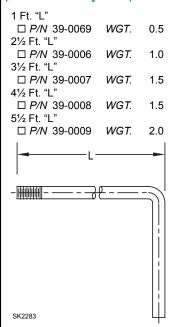




Qø

PUMP NOT INCLUDED

### (J) PULL RODS FOR SQUARE **GUIDE RAIL SYSTEMS ONLY** (Field Installed Systems)



### (H) RAIL SYSTEMS - (FIELD INSTALLED)

E-Z out Rail System for 11/4" pump discharges (Rail System discharge is 2" NPT male thread)

### Galvanized Fitted

□ P/N 39-0088

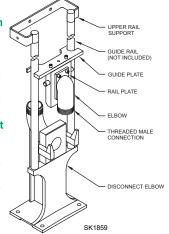
□ P/N 39-0087 WGT. 43 Stainless Steel Fitted

Intermediate Stabilizer Bracket

### for every 12' of depth. Galvanized

□ P/N 39-0089 WGT. 6.0 Stainless Steel

□ P/N 39-0090 WGT 6.0



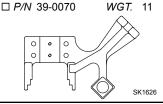
### Square Guide Rail System for systems less than 96" deep)

### **BASIN DEPTH**

□ 48" P/N 39-0054 WGT. 90.5 □ 60" P/N 39-0055 WGT. 94.5 □ 72" P/N 39-0056 WGT. 98.5

Fits both round and square basins Includes Square Guide Rail.

Basins over 72" deep require one additional angle arm bracket.

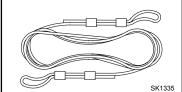


### (K) SS LIFTING CABLE (Field Installed Systems)

8 Ft. □ *P/N* 39-0031 WGT. 1.0 12 Ft. □ P/N 39-0032 WGT. 1.0 16 Ft. □ P/N 39-0033 WGT. 1.0

20 Ft. □ P/N 39-0034 WGT. 1.0

24 Ft □ P/N 39-0035 WGT. 1.0



# PREPACKAGED AND JOB READY SYSTEMS

SIMPLEX		OOR	DUPLEX	
REQ. 1 Grinder 1 Simplex Control Panel 1 Variable Level Fl. Sw. Assm. 1 Basin, Cover and Hardware	P/N(A) P/N(B) P/N(C) P/N(F)	1 Di	rinders uplex Control Panel ariable Level Fl. Sw. Assm. asin, Cover and Hardware	P/N(A) P/N(B) P/N(C) P/N(F)

	SIMPLEX		DUTE	OOR	DUPLEX	
RE	Q.	_		REQ.	•	
1	Grinder	P/N	(A)	2 Gr	rinders	P/N (A)
1	Simplex Control Panel	P/N	(B)	1 Du	uplex Control Panel	P/N (B)
1	Variable Level Fl. Sw. Assm.	P/N	(C)	1 Va	ariable Level Fl. Sw. Assm.	P/N(C)
1	J-Box	P/N	(E)	1 J-I	Box	P/N(E)
1	Basin, Cover and Rail System	P/N	(G)	1 Ba	asin, Cover and Rail System	P/N(G)

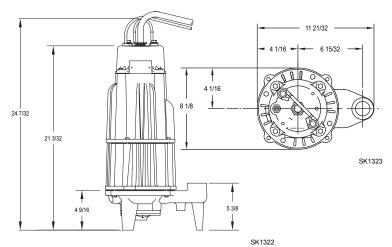
# FIELD MOUNT SYSTEMS

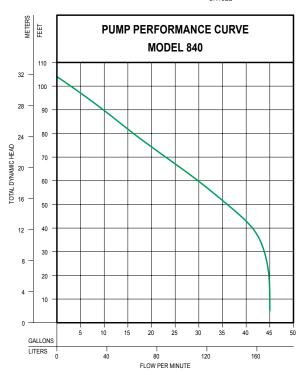
	SIMPLEX				
RE	Q.				
1	Grinder	P/N (A)			
1	Simplex Control Panel	P/N (B)			
1	Variable Level Fl. Sw. Assm.	P/N (C)			
1	Junction Box	P/N (E)			
1	Rail System	P/N (H)			
1	Angle Arm/Intermediate Bracket*	P/N (H)			
1	Pull Rod**	P/N (J)			
1	S.S. Lifting Cable	P/N (K)			
	-				
	DUPLEX				
RE	Q.				
2	Grinders	P/N (A)			
1	Duplex Control Panel	P/N (B)			
1	Variable Level Fl. Sw. Assm.	P/N (C)			
1	Junction Box	P/N(E)			
2	Rail Systems	P/N (H)			
2	Angle Arm/Intermediate Bracket*	P/N (H)			
2	Pull Rods**	P/N (J)			
2	S.S. Lifting Cables	P/N (K)			
_	S. S. Lifting Cables				

<sup>\*</sup> Required for basin depths over 72" (Square Guide Rail) and over 12' (E-Z Out Rail). Allow for overhead clearances.

Manufacturers of ...

"Quality Pumps Since 1939"





<sup>\*\*</sup> For Square Guide Rail only.

Access Doors Available on Field Mount Systems - Consult Factory

Special Basin Configurations - Consult Factory

Junction Box Mounting & Assembly - Consult Factory